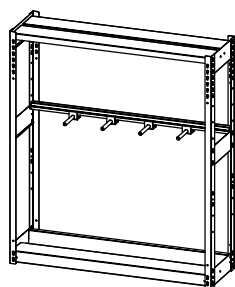


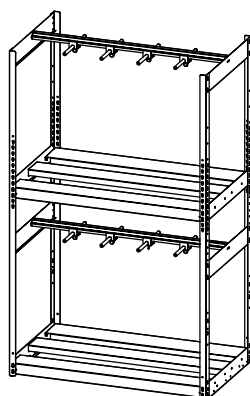
160ASY

EQUIPTO

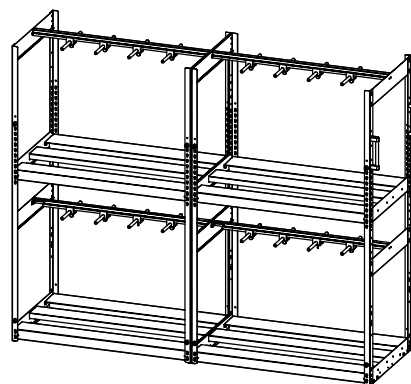
CLUBSTOR ASSEMBLY INSTRUCTIONS



SINGLE-SIDED, ONE-TIER UNIT



DOUBLE-SIDED, TWO-TIER UNIT



TANDEM MOBILE DOUBLE-SIDED, TWO-TIER UNIT

TABLE OF CONTENTS

A. CLUBSTOR SINGLE–SIDED UNITS

1. SINGLE–SIDED, ONE–TIER UNIT.	3
a) COMPONENTS	3
b) BUILD END FRAMES.	4
c) ASSEMBLE BAG REST.	5
d) ATTACH SINGLE BAG STOP AT BOTTOM.	5
e) ASSEMBLE TWO DOUBLE BAG STOPS AT TOP.	6
2. SINGLE–SIDED, TWO–TIER UNIT.	7
a) COMPONENTS	7
b) BUILD END FRAMES	8
c) ASSEMBLE BAG RESTS ON TWO LEVELS	9
d) ATTACH SINGLE BAG STOPS ON TWO LEVELS	9

B. DIVIDERS, DIVIDER BRACKETS & DIVIDER CHANNELS

1. INSERT DIVIDER BRACKETS ONTO DIVIDER CHANNEL(S)	10
2. ASSEMBLE DIVIDERS ON DIVIDER BRACKETS	10
3. ATTACH DIVIDER CHANNEL(S)	11
a) SINGLE–SIDED, ONE–TIER UNITS.	11
b) SINGLE–SIDED, TWO–TIER UNITS.	11
c) DOUBLE–SIDED, ONE–TIER UNITS.	12
d) DOUBLE–SIDED, TWO–TIER UNITS.	12

*** SEE NOTE AT TOP OF PAGE 15 ***
BEFORE BEGINNING ASSEMBLY OF ANY
MOBILE OR TANDEM MOBILE CLUBSTOR UNITS.

C. CLUBSTOR DOUBLE–SIDED UNITS

1. COMPONENTS	13
a) OPTIONAL TANDEM UNIT COMPONENTS	14
b) OPTIONAL MOBILE UNIT COMPONENTS	14
2. DOUBLE–SIDED, ONE–TIER UNIT	15
a) BUILD END FRAMES.	15
b) ASSEMBLE BAG RESTS	16
c) ATTACH DOUBLE BAG STOPS AT BOTTOM AND TOP.	16
3. DOUBLE–SIDED, TWO–TIER UNIT.	17
a) BUILD END FRAMES	17
b) ASSEMBLE BAG RESTS ON TWO LEVELS	18
c) ATTACH DOUBLE BAG STOPS ON TWO LEVELS	18

D. CLUBSTOR MOBILE AND TANDEM MOBILE UNITS

1. TANDEM UNITS.	19
a) ASSEMBLE CENTER END FRAMES	19
b) JOIN CENTER END FRAMES	19
2. MOBILE UNITS.	20
a) ATTACH WHEEL BEARING BLOCKS TO MOBILE END FRAMES	20
b) ATTACH WHEEL BEARING BLOCKS TO TANDEM CENTER END FRAMES.	20
c) ATTACH BUMPERS AND HANDLES ON MOBILE UNITS	21
d) ASSEMBLE TRACKS AND END STOPS.	22
i) SINGLE–WIDTH UNITS (NOT TANDEM)	22
ii) TANDEM (DOUBLE–WIDTH) UNITS.	23

APPENDIX A: SUGGESTED BRACKET HEIGHTS FOR TWO–TIER UNITS.	24
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A

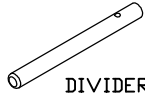
CLUBSTOR SINGLE-SIDED UNITS

1. SINGLE-SIDED, ONE-TIER UNIT

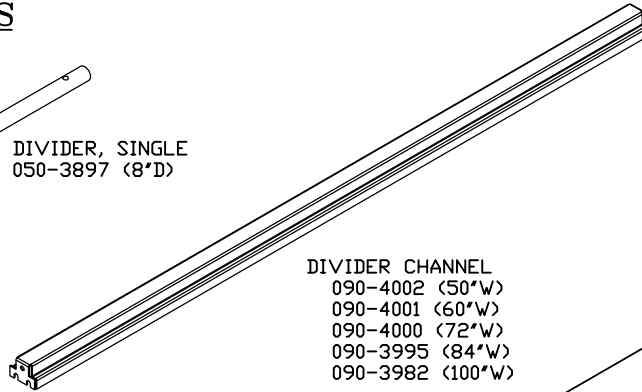
a. COMPONENTS



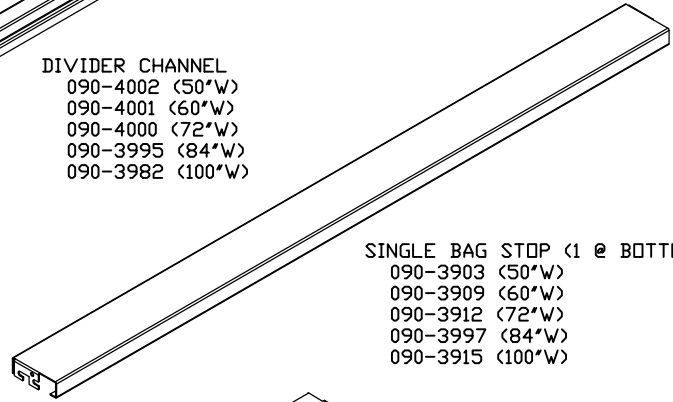
SLIDING
DIVIDER BRACKET
090-3964



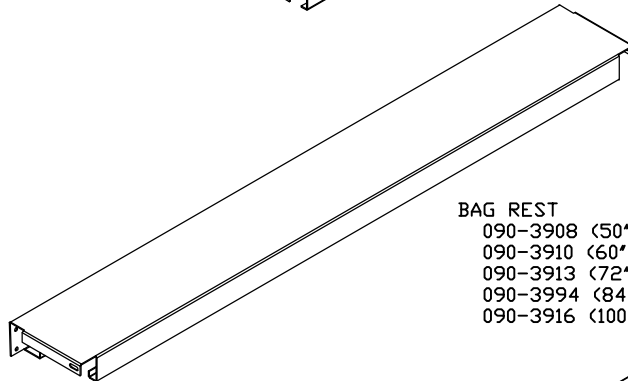
DIVIDER, SINGLE
050-3897 (8"D)



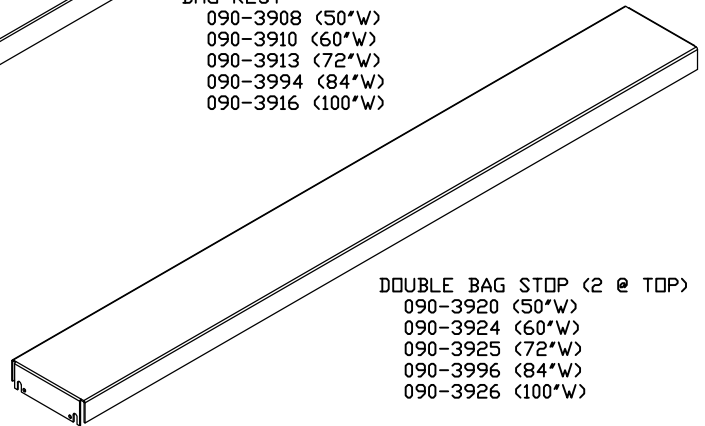
DIVIDER CHANNEL
090-4002 (50"W)
090-4001 (60"W)
090-4000 (72"W)
090-3995 (84"W)
090-3982 (100"W)



SINGLE BAG STOP (1 @ BOTTOM)
090-3903 (50"W)
090-3909 (60"W)
090-3912 (72"W)
090-3997 (84"W)
090-3915 (100"W)



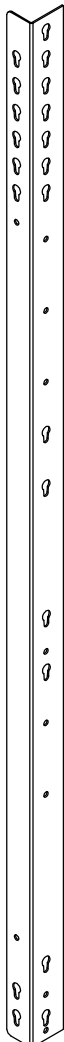
BAG REST
090-3908 (50"W)
090-3910 (60"W)
090-3913 (72"W)
090-3994 (84"W)
090-3916 (100"W)



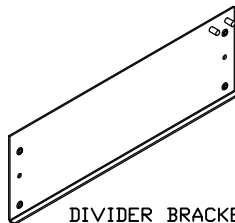
DOUBLE BAG STOP (2 @ TOP)
090-3920 (50"W)
090-3924 (60"W)
090-3925 (72"W)
090-3996 (84"W)
090-3926 (100"W)



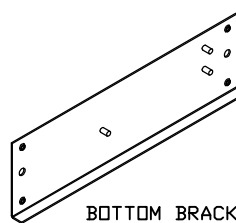
UPRIGHT-LH
090-3984 (57"H)



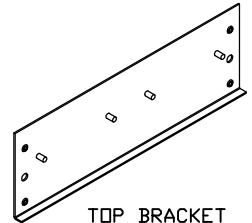
UPRIGHT-RH
090-3983 (57"H)



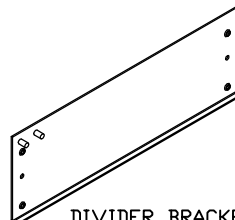
DIVIDER BRACKET-LH
090-3902 (15"D)



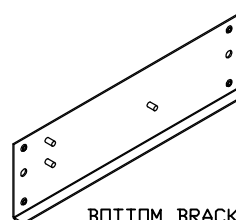
BOTTOM BRACKET-LH
090-3906 (15"D)



TOP BRACKET
090-4472 (15"D)

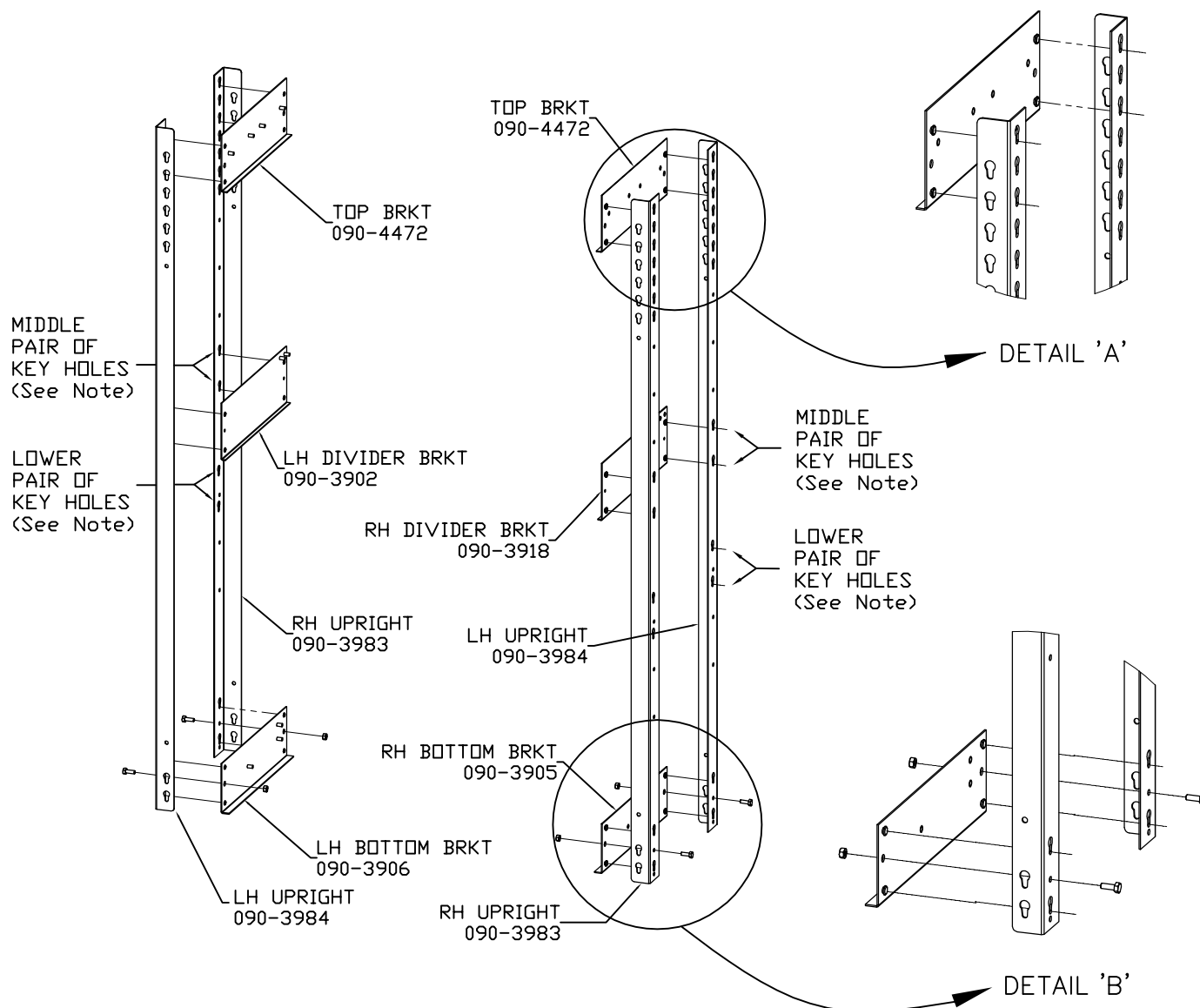


DIVIDER BRACKET-RH
090-3918 (15"D)



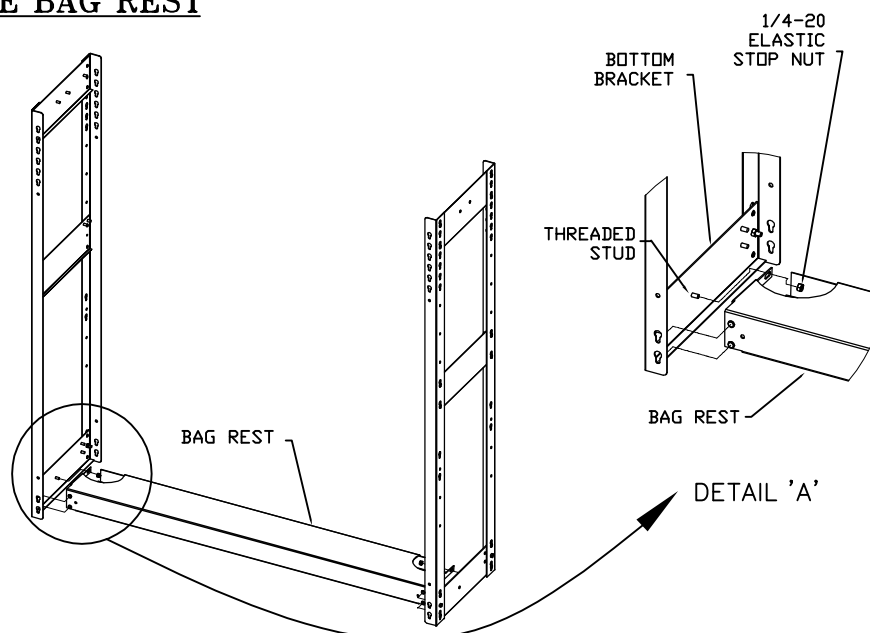
BOTTOM BRACKET-RH
090-3905 (15"D)

b. BUILD END FRAMES

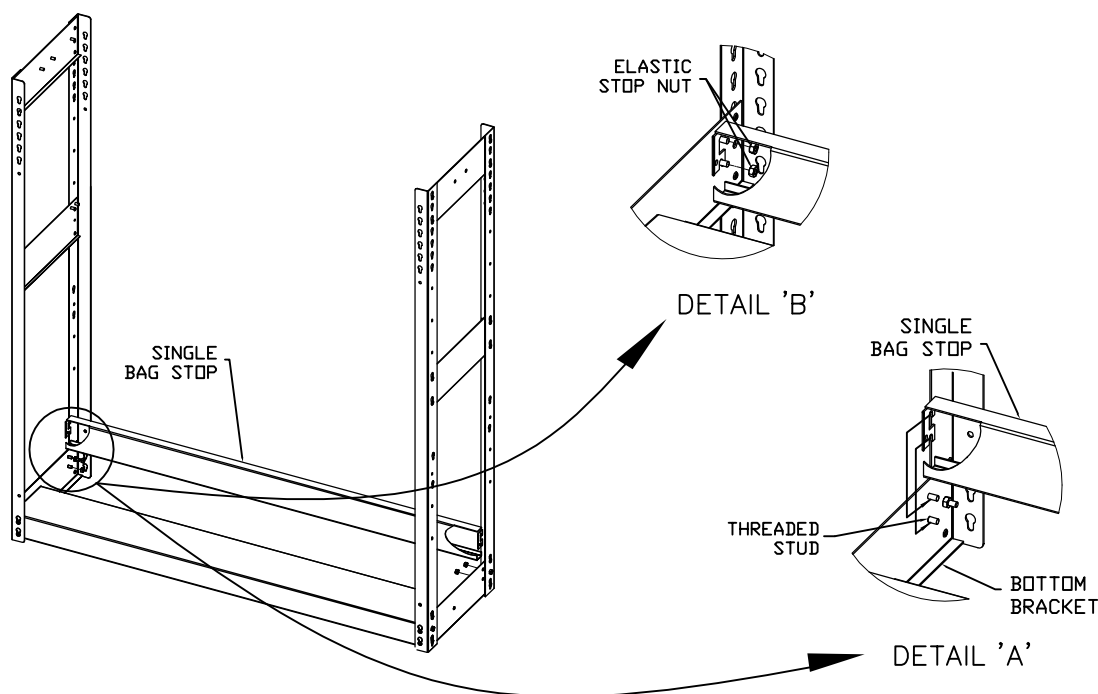


ATTACH TOP BRACKETS, DIVIDER BRACKETS, AND BOTTOM BRACKETS TO SIDES OF UPRIGHTS BY INSERTING THE RIVETS INTO THE KEY HOLES IN THE UPRIGHTS AND PUSHING DOWN ON THE BRACKET TO SEAT, AS SHOWN IN DETAIL 'A'. USE (4) #031-1469 HEX HEAD SCREWS (1/4"-20 x 3/4") AND (4) #13094 ELASTIC STOP NUTS (1/4"-20) TO SECURE THE BOTTOM BRACKETS, AS SHOWN IN DETAIL 'B'.

NOTE: DEPENDING ON SIZE OF GOLF BAG BEING STORED (MEN'S/VALET, LADIES', JUNIOR'S), IT MAY BE NECESSARY TO LOCATE DIVIDER BRACKETS IN LOWER PAIR OF KEY HOLES RATHER THAN MIDDLE PAIR AS SHOWN.

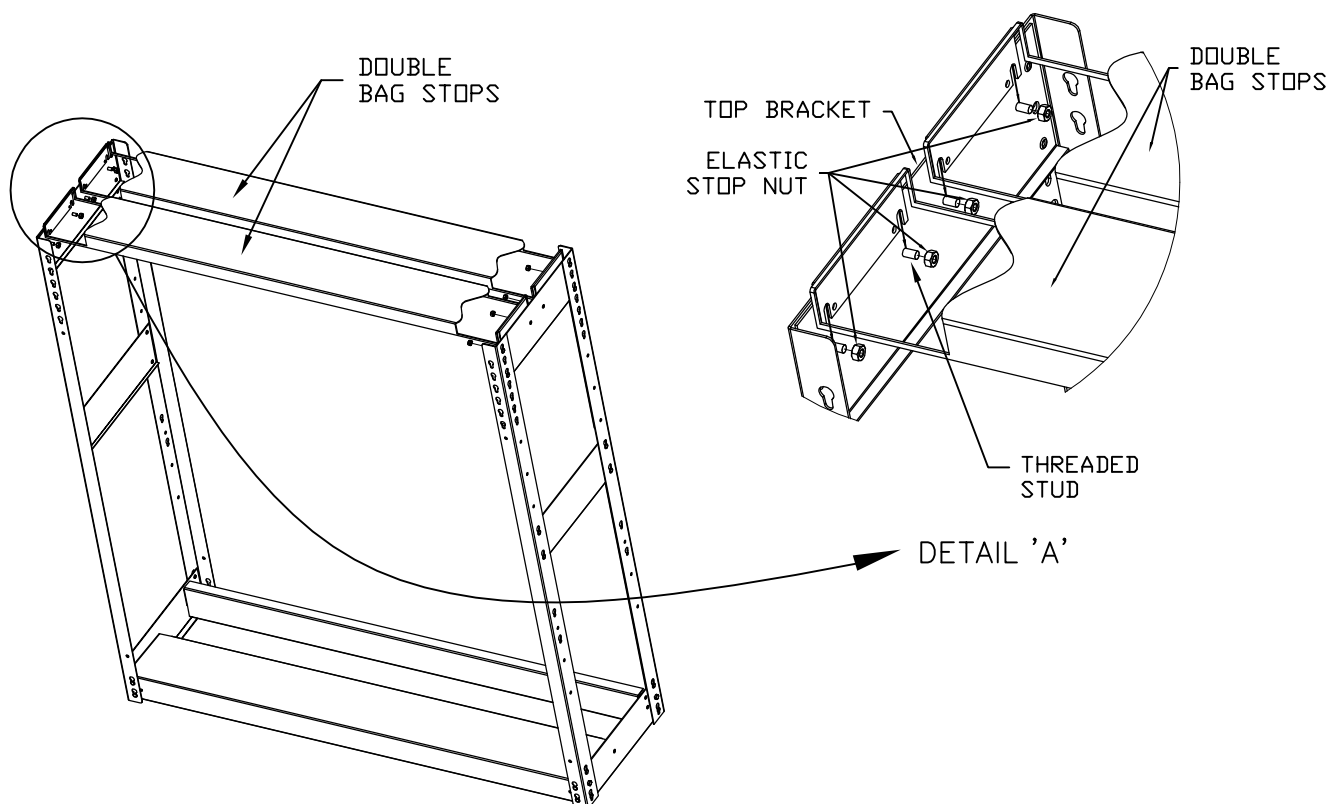
c. ASSEMBLE BAG REST

INSTALL THE BAG REST BY INSERTING THE FRONT FLANGE RIVETS ON THE BAG REST INTO THE KEY HOLES AT THE BOTTOM OF THE FRONT UPRIGHTS AND PUSHING DOWN ON THE BAG REST TO SEAT, AS SHOWN IN DETAIL 'A'. MANEUVER THE FRONT THREADED STUD IN EACH BOTTOM BRACKET INTO THE SLOTS IN THE SIDE FLANGES OF THE BAG REST AND ATTACH WITH #13094 ELASTIC STOP NUTS (1/4"-20), ALSO SHOWN IN DETAIL 'A'.

d. ATTACH SINGLE BAG STOP AT BOTTOM

INSTALL THE SINGLE BAG STOP AT THE BOTTOM BY POSITIONING THE SLOTS IN THE SIDE FLANGES OF THE BAG STOP ONTO THE THREADED STUDS IN THE BACK OF THE BOTTOM BRACKET AS SHOWN IN DETAIL 'A'. SECURE WITH #13094 ELASTIC STOP NUTS (1/4"-20) AS SHOWN IN DETAIL 'B'.

e. ASSEMBLE TWO DOUBLE BAG STOPS AT TOP



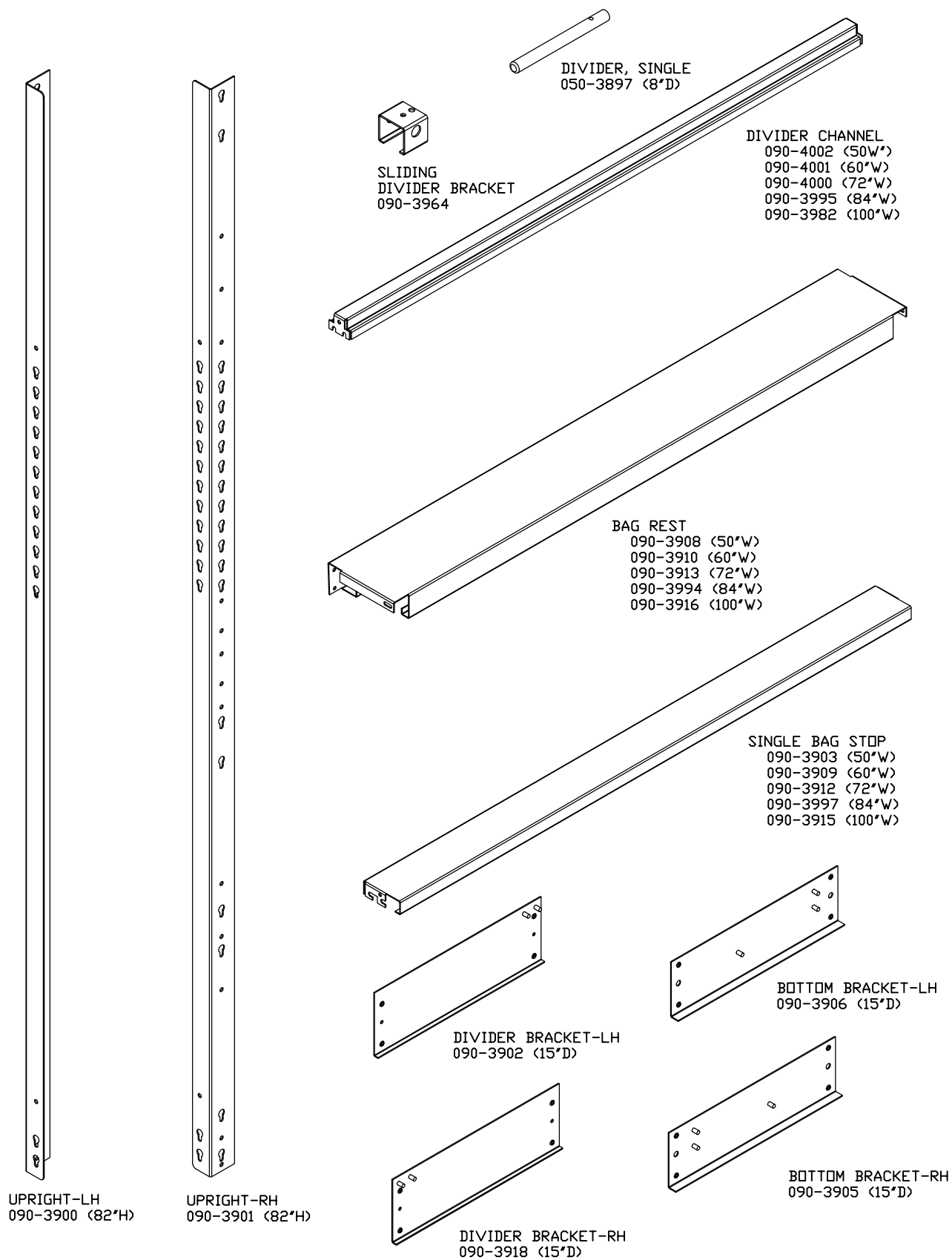
INSTALL TWO DOUBLE BAG STOPS AT THE TOP OF THE UNIT BY POSITIONING THE SLOTS IN THE BAG STOP SIDE FLANGES OVER THE PAIRS OF THREADED STUDS IN THE TOP BRACKETS, AS SHOWN IN DETAIL 'A'. SECURE WITH #13094 ELASTIC STOP NUTS (1/4"–20).

TO COMPLETE ASSEMBLY OF SINGLE-SIDED, ONE-TIER UNIT:

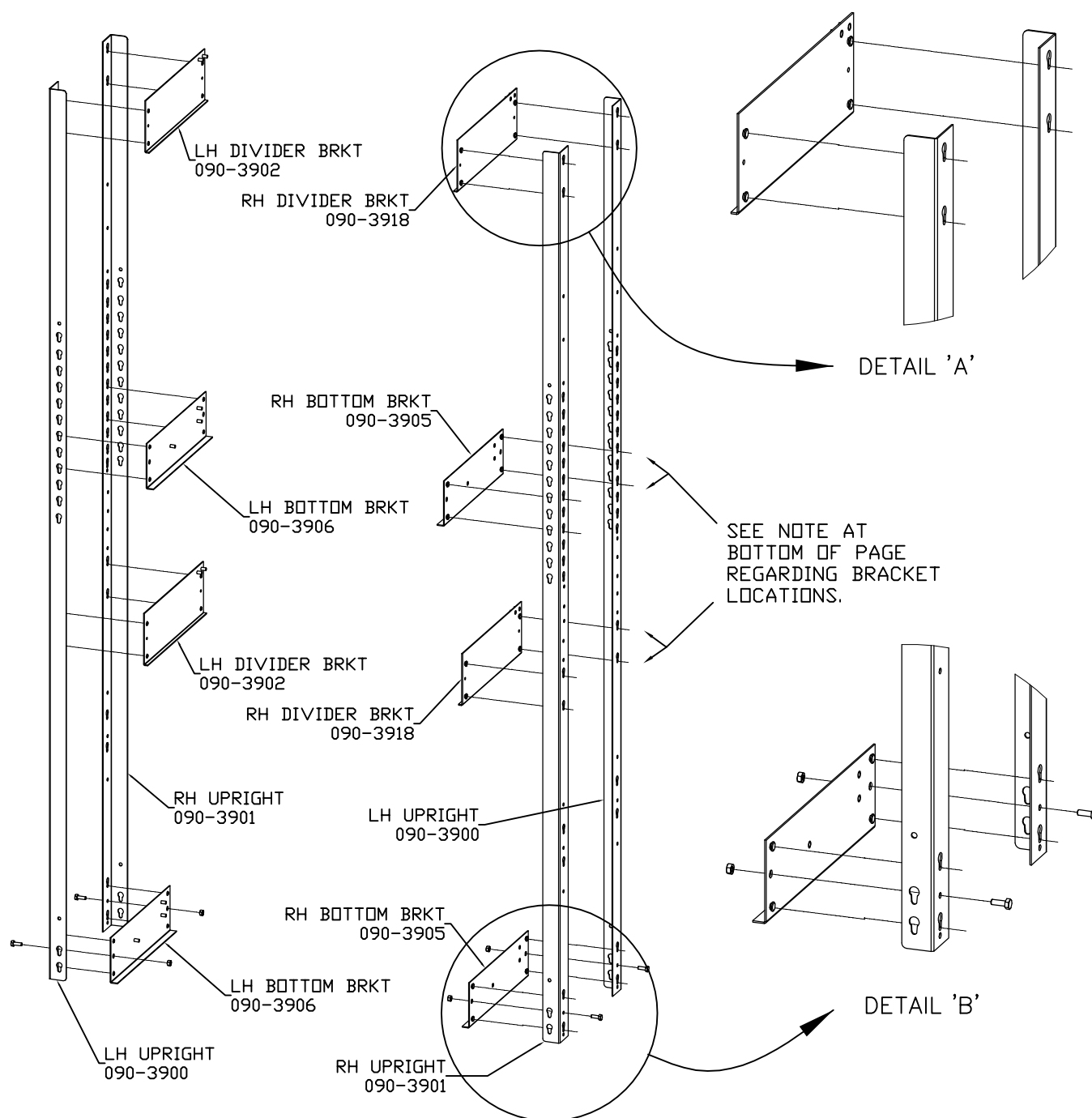
SEE SECTION 'B' – DIVIDERS, DIVIDER BRACKETS & DIVIDER CHANNELS – ON PAGE 10, AND FOLLOW INSTRUCTIONS FOR SINGLE-SIDED, ONE-TIER UNITS TO ATTACH THE DIVIDER CHANNEL.

2. SINGLE-SIDED, TWO-TIER UNIT

a. COMPONENTS

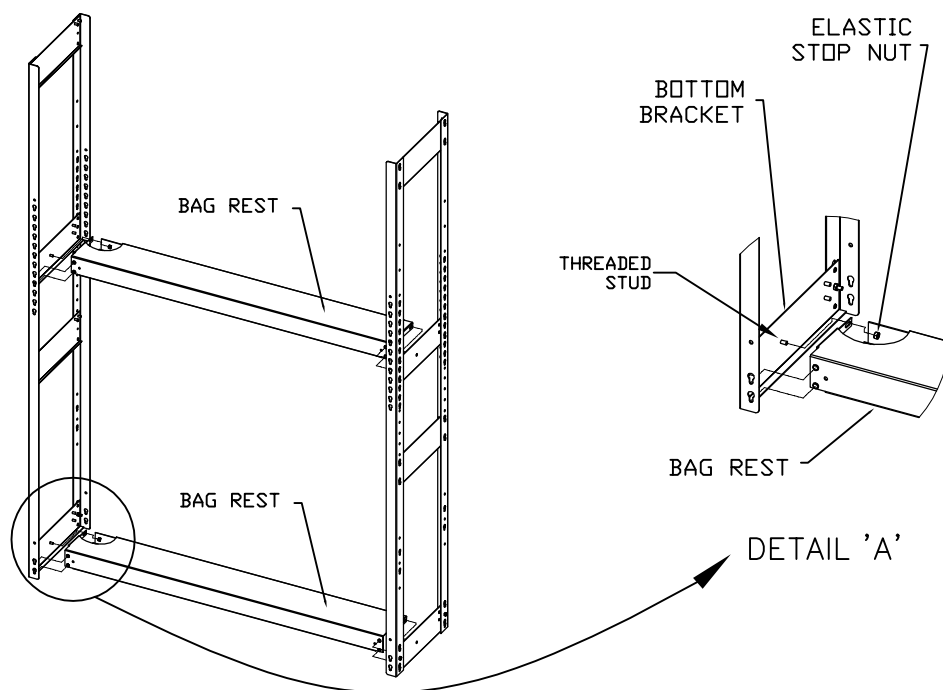


b. BUILD END FRAMES

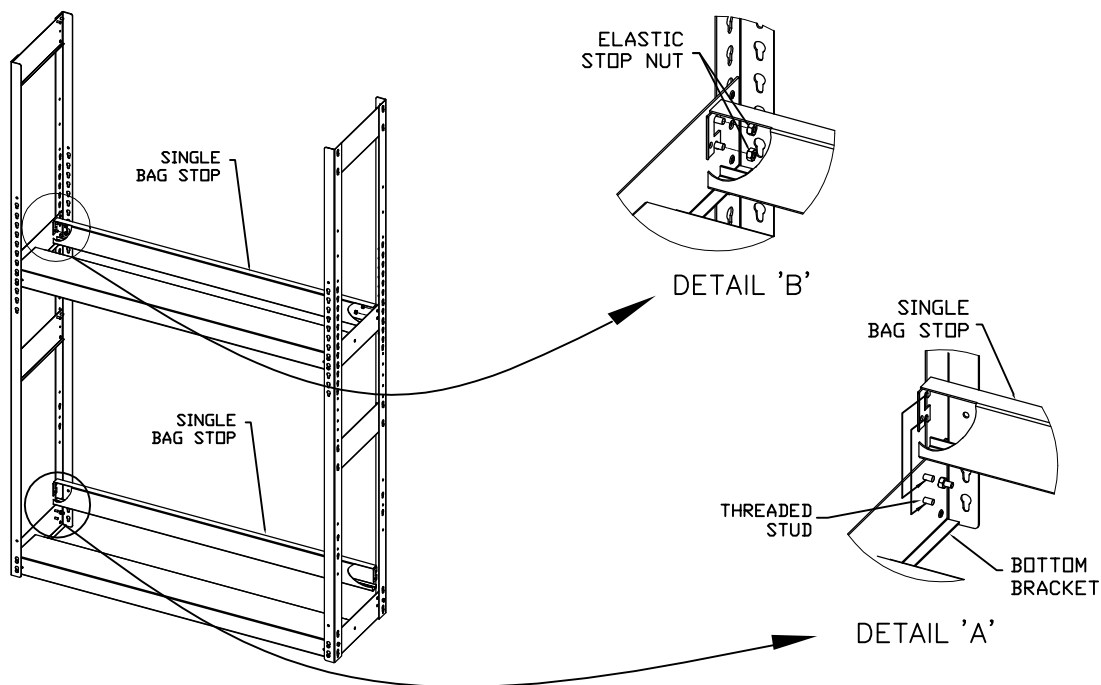


ATTACH DIVIDER BRACKETS AND BOTTOM BRACKETS TO SIDES OF UPRIGHTS BY INSERTING THE RIVETS INTO THE KEY HOLES IN THE UPRIGHTS AND PUSHING DOWN ON THE BRACKET TO SEAT, AS SHOWN IN DETAIL 'A'. USE (4) #031-1469 HEX HEAD SCREWS (1/4"-20 x 3/4") AND (4) #13094 ELASTIC STOP NUTS (1/4"-20) TO SECURE THE BOTTOM BRACKETS, AS SHOWN IN DETAIL 'B'.

NOTE: BRACKET LOCATIONS CAN VARY AS NEEDED ACCORDING TO TYPE OF GOLF BAG BEING STORED. SEE APPENDIX 'A' ON PAGE 24 FOR SUGGESTED BRACKET HEIGHTS FOR EACH BAG SIZE.

c. ASSEMBLE BAG RESTS ON TWO LEVELS

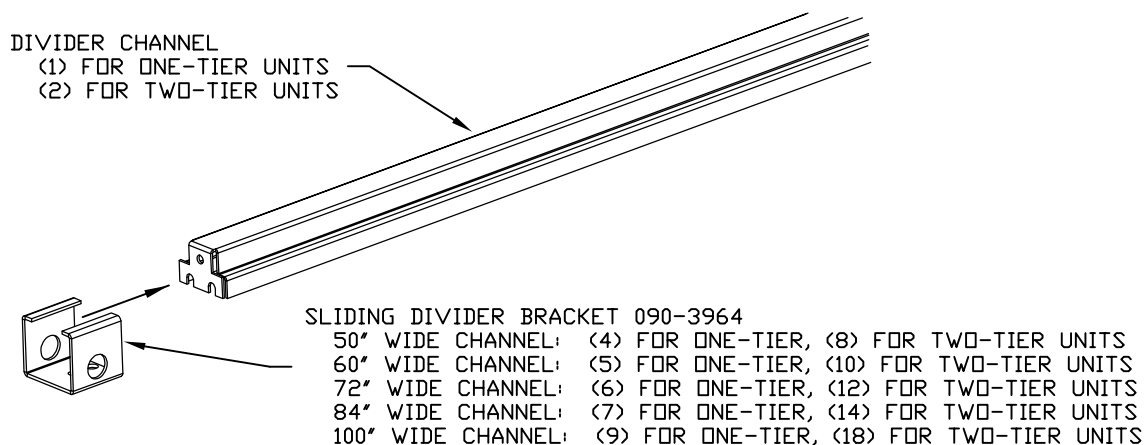
INSTALL THE BAG RESTS AT EACH LEVEL BY INSERTING THE FRONT FLANGE RIVETS ON THE BAG RESTS INTO THE KEY HOLES IN THE FRONT OF THE UPRIGHTS AND PUSHING DOWN ON THE BAG REST TO SEAT IT SECURELY, AS SHOWN IN DETAIL 'A'. MANEUVER THE FRONT THREADED STUD IN EACH BOTTOM BRACKET INTO THE SLOTS IN THE SIDE FLANGES OF THE BAG REST AND ATTACH WITH #13094 ELASTIC STOP NUT (1/4"—20), ALSO SHOWN IN DETAIL 'A'.

d. ATTACH SINGLE BAG STOPS ON TWO LEVELS

INSTALL THE SINGLE BAG STOPS AT EACH LEVEL BY POSITIONING THE SLOTS IN THE SIDE FLANGES OF THE BAG STOPS ONTO THE THREADED STUDS IN THE BACK OF THE BOTTOM BRACKETS, AS SHOWN IN DETAIL 'A'. SECURE WITH #13094 ELASTIC STOP NUTS (1/4"—20), AS SHOWN IN DETAIL 'B'.

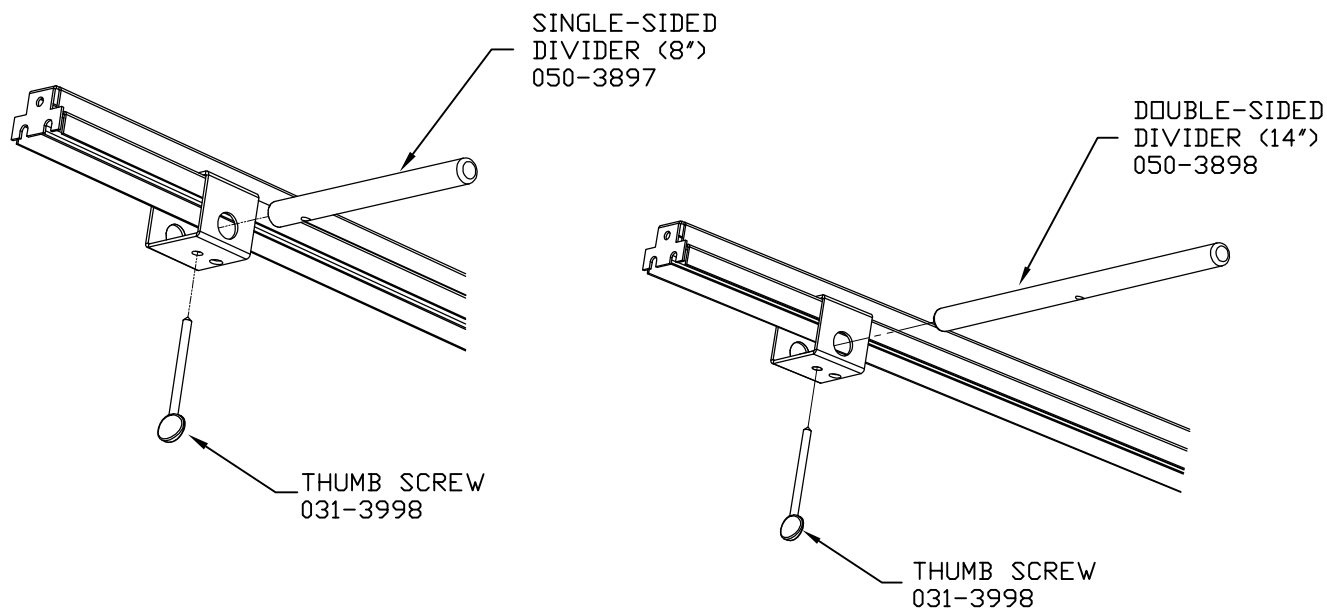
B DIVIDERS, DIVIDER BRACKETS & DIVIDER CHANNELS

1. INSERT DIVIDER BRACKETS ONTO DIVIDER CHANNEL(S)



SLIDE THE INDICATED NUMBER OF DIVIDER BRACKETS ONTO DIVIDER CHANNEL(S).

2. ASSEMBLE DIVIDERS ON DIVIDER BRACKETS

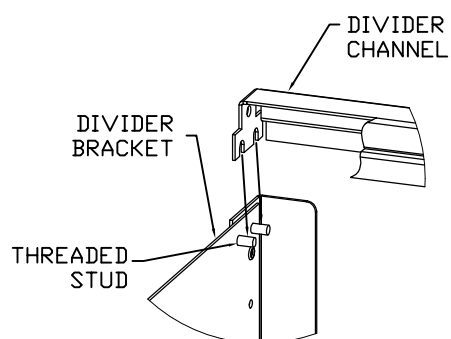
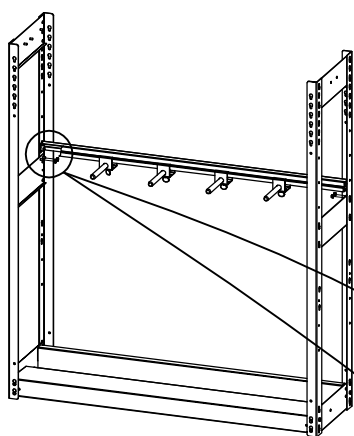


INSERT DIVIDERS INTO DIVIDER BRACKETS, ALIGNING THE HOLE IN THE DIVIDER WITH THE HOLE IN THE BOTTOM OF THE BRACKET. LOOSELY SECURE THE DIVIDERS AND THE BRACKETS TO THE CHANNEL WITH THE #031-3998 THUMB SCREW (1/4"-20 x 3").

NOTE: DIVIDERS FOR DOUBLE-SIDED UNITS WILL EXTEND FROM BOTH SIDES OF DIVIDER BRACKETS AND CHANNELS. DIVIDERS FOR SINGLE-SIDED UNITS WILL ONLY EXTEND TO ONE SIDE.

3. ATTACH DIVIDER CHANNEL(S)

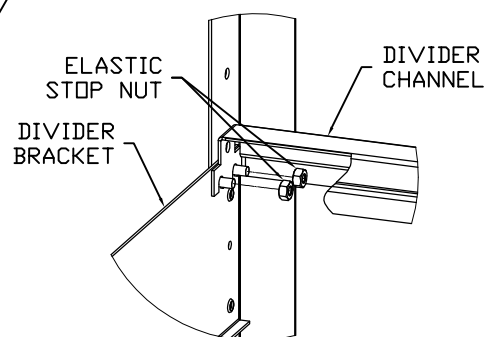
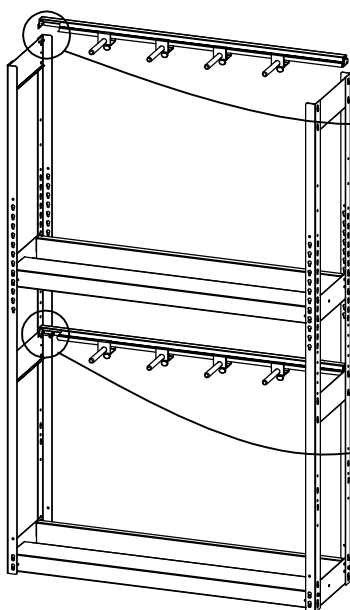
a. SINGLE-SIDED, ONE-TIER UNITS



DETAIL 'A'

INSTALL ASSEMBLED DIVIDER CHANNEL BY POSITIONING THE SLOTS IN THE SIDE FLANGES OF THE CHANNEL OVER THE THREADED STUDS ON THE BACK OF THE DIVIDER BRACKETS, AS SHOWN IN DETAIL 'A'. SECURE WITH #13094 ELASTIC STOP NUTS (1/4"-20), AS SHOWN IN DETAIL 'B'.

b. SINGLE-SIDED, TWO-TIER UNITS

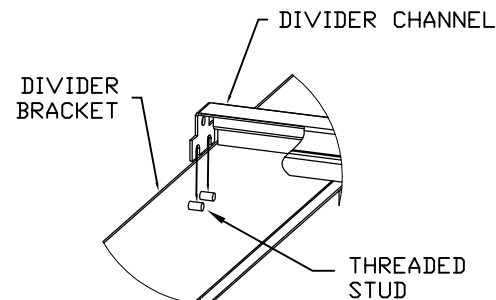
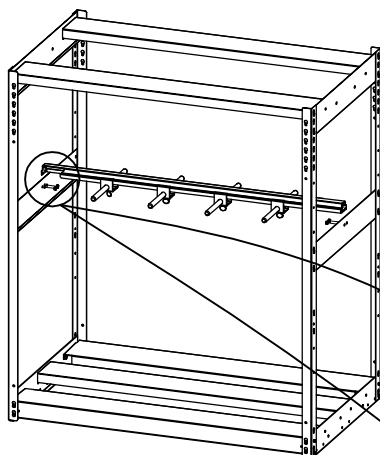


DETAIL 'B'

INSTALL ASSEMBLED DIVIDER CHANNELS AT TWO LEVELS BY POSITIONING THE SLOTS IN THE SIDE FLANGES OF THE CHANNELS OVER THE THREADED STUDS ON THE BACK OF THE DIVIDER BRACKETS, AS SHOWN IN DETAIL 'A'. SECURE WITH #13094 ELASTIC STOP NUTS (1/4"-20), AS SHOWN IN DETAIL 'B'.

NOTE: SPACE THE DIVIDERS ALONG THE DIVIDER CHANNEL(S) TO ACCOMMODATE THE BAG WIDTHS BEING STORED, AND SECURE IN PLACE BY TIGHTENING THE THUMB SCREWS.

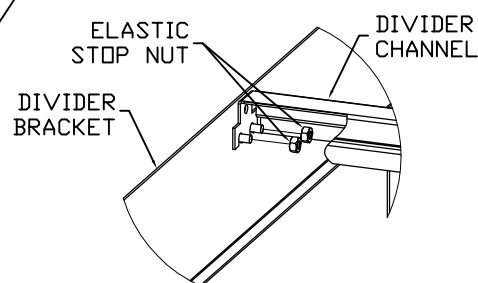
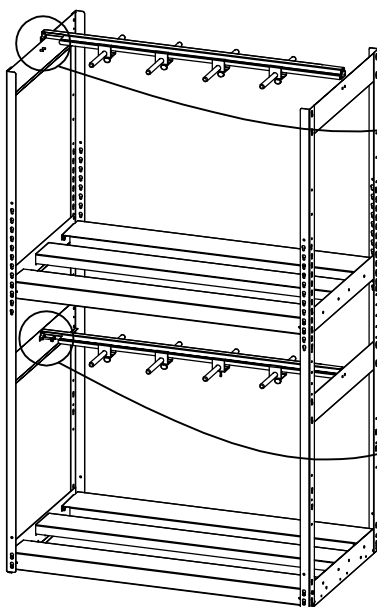
c. DOUBLE-SIDED, ONE-TIER UNITS



DETAIL 'A'

INSTALL ASSEMBLED DIVIDER CHANNEL BY POSITIONING THE SLOTS IN THE SIDE FLANGES OF THE CHANNEL OVER THE THREADED STUDS AT THE CENTER OF THE DIVIDER BRACKETS, AS SHOWN IN DETAIL 'A'. SECURE WITH #13094 ELASTIC STOP NUTS (1/4"-20), AS SHOWN IN DETAIL 'B'.

d. DOUBLE-SIDED, TWO-TIER UNITS



DETAIL 'B'

INSTALL ASSEMBLED DIVIDER CHANNELS AT TWO LEVELS BY POSITIONING THE SLOTS IN THE SIDE FLANGES OF THE CHANNELS OVER THE THREADED STUDS AT THE CENTER OF THE DIVIDER BRACKETS, AS SHOWN IN DETAIL 'A'. SECURE WITH #13094 ELASTIC STOP NUTS (1/4"-20), AS SHOWN IN DETAIL 'B'.

NOTE: SPACE THE DIVIDERS ALONG THE DIVIDER CHANNEL(S) TO ACCOMMODATE THE BAG WIDTHS BEING STORED, AND SECURE IN PLACE BY TIGHTENING THE THUMB SCREWS.

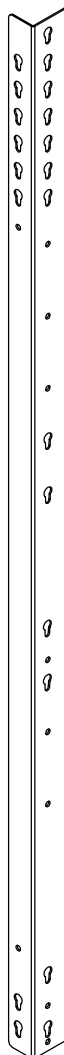
TO COMPLETE ASSEMBLY OF MOBILE OR TANDEM MOBILE DOUBLE-SIDED UNITS, SEE SECTION 'D2c' ON PAGE 21.

C CLUBSTOR DOUBLE-SIDED UNITS

1. COMPONENTS



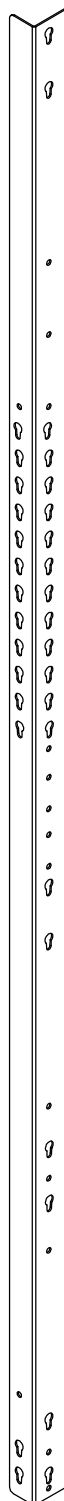
UPRIGHT-LH
ONE-TIER
090-3984 (57"H)



UPRIGHT-RH
ONE-TIER
090-3983 (57"H)



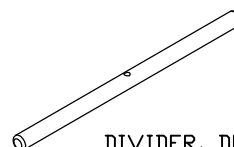
UPRIGHT-LH
TWO-TIER
090-3900 (82"H)



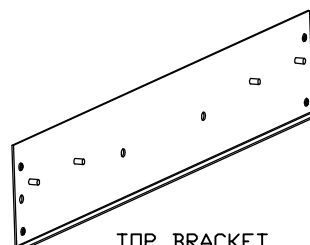
UPRIGHT-RH
TWO-TIER
090-3901 (82"H)



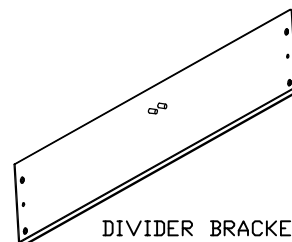
SLIDING
DIVIDER BRACKET
090-3964



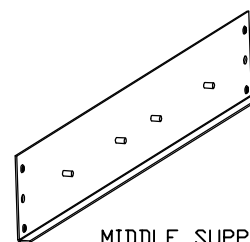
DIVIDER, DOUBLE
050-3898 (14"D)



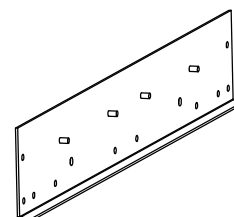
TOP BRACKET
090-3993 (30"D)



DIVIDER BRACKET
090-3919 (30"D)

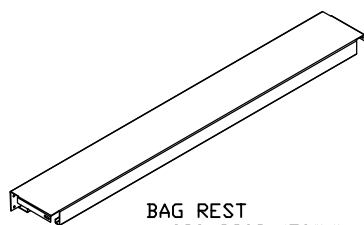


MIDDLE SUPPORT BRACKET
090-3922 (30"D)

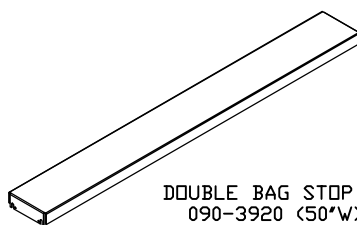


LOWER SUPPORT BRACKET
090-3921 (30"D)

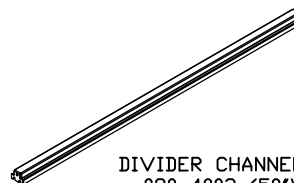
1. COMPONENTS (Continued)



BAG REST
090-3908 (50"W)
090-3910 (60"W)
090-3913 (72"W)
090-3994 (84"W)
090-3916 (100"W)

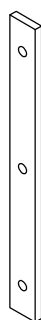


DOUBLE BAG STOP
090-3920 (50"W)
090-3924 (60"W)
090-3925 (72"W)
090-3996 (84"W)
090-3926 (100"W)

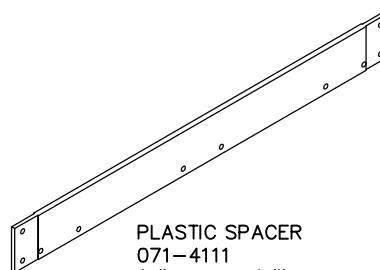


DIVIDER CHANNEL
090-4002 (50"W)
090-4001 (60"W)
090-4000 (72"W)
090-3995 (84"W)
090-3982 (100"W)

a. OPTIONAL TANDEM UNIT COMPONENTS

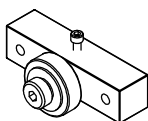


PLASTIC SPACER BARS
090-3959
(1" x 10")

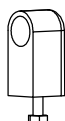


PLASTIC SPACER
071-4111
(3" x 29-1/2")

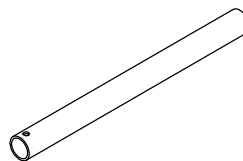
b. OPTIONAL MOBILE UNIT COMPONENTS



WHEEL BEARING BLOCK
065-3958



PLASTIC HANDLE SUPPORT
071-4037

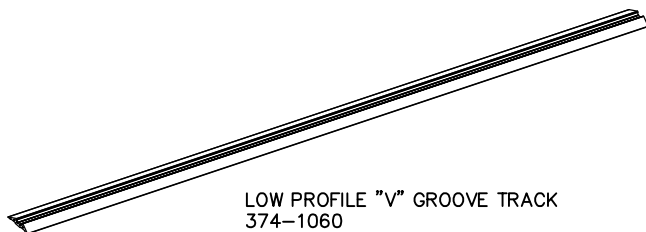


STEEL HANDLE - 9"
092-4256

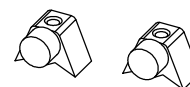


RUBBER BUMPER
021-4530

NOTE: THE PARTS SHOWN ABOVE WILL BE INCLUDED WITH ANY MOBILE CLUBSTOR UNIT. THE PARTS SHOWN BELOW MUST BE ORDERED SEPARATELY: (2) TRACKS (LENGTH DETERMINED BY INSTALLATION REQUIREMENTS), AND (2) PAIRS OF END STOPS WILL BE NEEDED FOR MOBILE UNITS; FOR TANDEM MOBILE UNITS, (4) TRACKS AND (4) PAIRS OF END STOPS ARE NECESSARY. TRACKS WILL CONSIST OF SECTIONS THAT ARE SPLICED TOGETHER DURING ASSEMBLY.



LOW PROFILE "V" GROOVE TRACK
374-1060



END STOPS (PAIR)
374-2760

NOTE: BEFORE ASSEMBLING DOUBLE-SIDED UNITS, PLEASE REFER TO THE FOLLOWING SECTIONS, IF NECESSARY.

FOR TANDEM CLUBSTOR UNITS:

SEE SECTION 'D1' ON PAGE 19 BEFORE BUILDING END FRAMES.

FOR MOBILE CLUBSTOR UNITS:

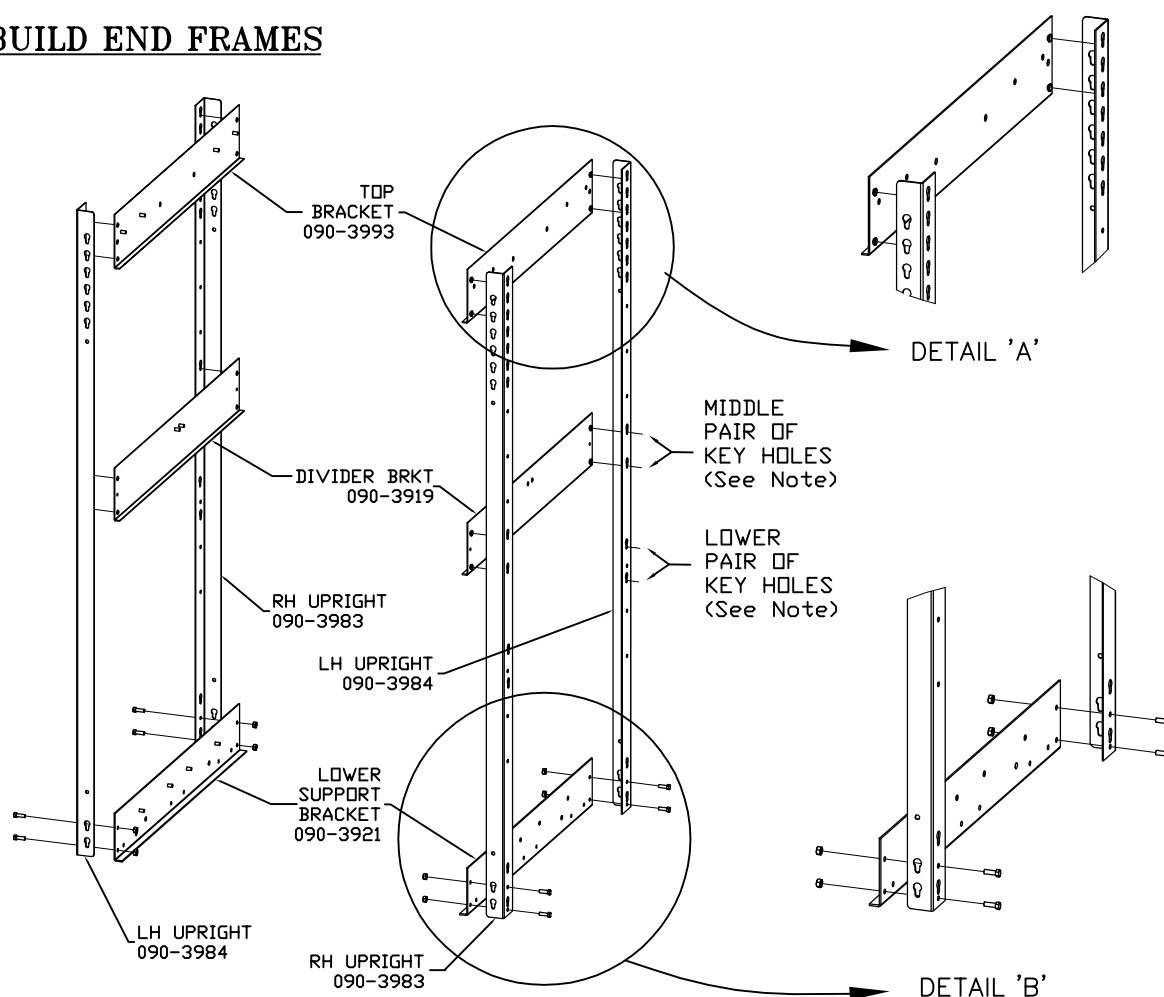
SEE SECTION 'D2a' ON PAGE 20 BEFORE BUILDING END FRAMES.

FOR TANDEM MOBILE CLUBSTOR UNITS:

SEE SECTION 'D1' ON PAGE 19 AND SECTION 'D2b' ON PAGE 20 BEFORE BUILDING END FRAMES.

2. DOUBLE-SIDED, ONE-TIER UNIT

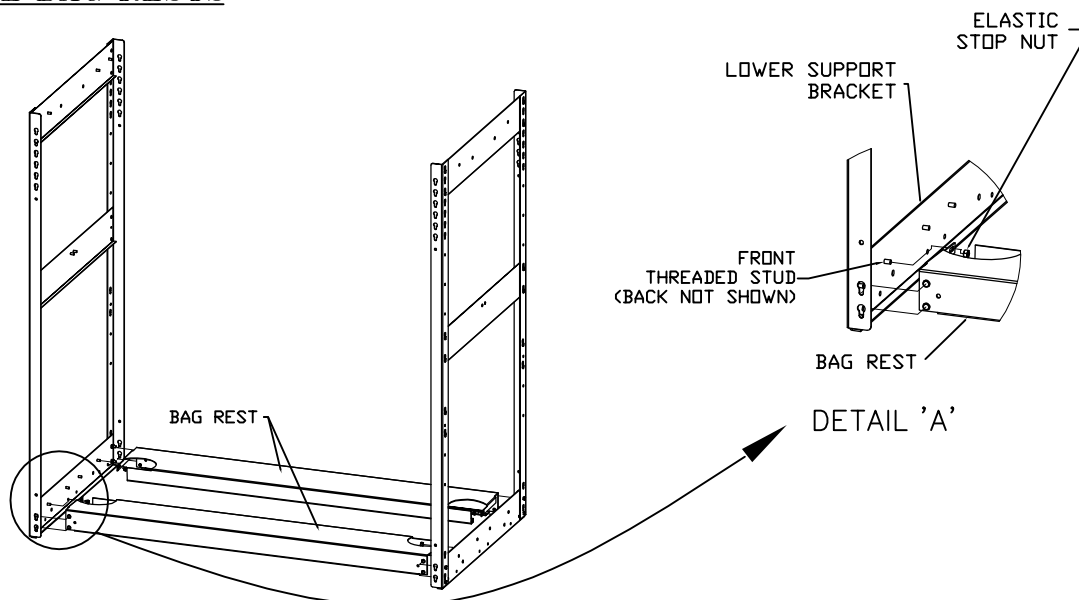
a. BUILD END FRAMES



ATTACH TOP BRACKETS, DIVIDER BRACKETS, AND LOWER SUPPORT BRACKETS TO SIDES OF UPRIGHTS BY INSERTING THE RIVETS INTO THE KEY HOLES IN THE UPRIGHTS AND PUSHING DOWN ON THE BRACKET TO SEAT, AS SHOWN IN DETAIL 'A'. USE (4) #031-1469 HEX HEAD SCREWS (1/4"-20 x 3/4") AND (4) #13094 ELASTIC STOP NUTS (1/4"-20) TO SECURE THE BOTTOM BRACKETS, AS SHOWN IN DETAIL 'B'.

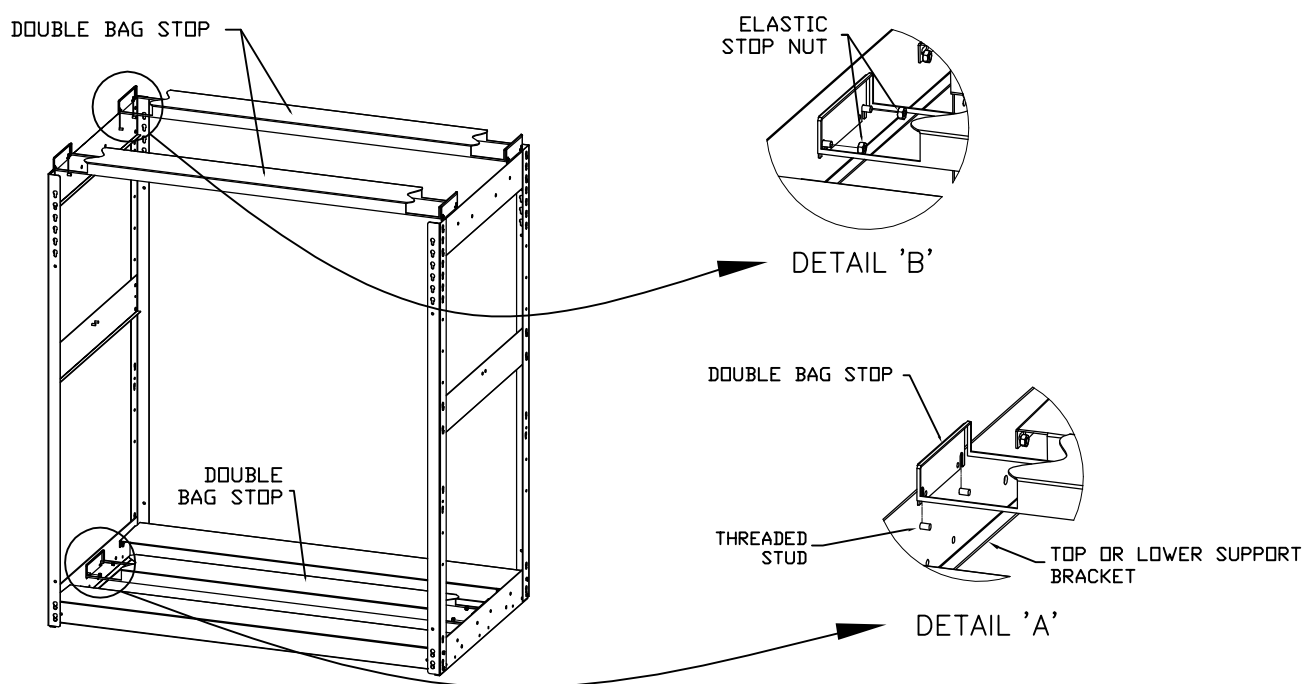
NOTE: DEPENDING ON SIZE OF GOLF BAG BEING STORED (MEN'S/VALET, LADIES', JUNIOR'S), IT MAY BE NECESSARY TO LOCATE DIVIDER BRACKETS IN LOWER PAIR OF KEY HOLES RATHER THAN THE MIDDLE PAIR AS SHOWN.

b. ASSEMBLE BAG RESTS



INSTALL THE BAG RESTS BY INSERTING THE FRONT FLANGE RIVETS INTO THE KEY HOLES IN THE FRONT OR BACK OF THE UPRIGHTS AND PUSHING DOWN ON THE BAG REST TO SEAT, AS SHOWN IN DETAIL 'A'. MANEUVER THE FRONT OR BACK THREADED STUD IN EACH LOWER SUPPORT BRACKET INTO THE SLOTS IN THE SIDE FLANGES OF THE BAG RESTS AND ATTACH WITH #13094 ELASTIC STOP NUTS (1/4"–20), ALSO SHOWN IN DETAIL 'A'.

c. ATTACH DOUBLE BAG STOPS AT BOTTOM AND TOP



INSTALL ONE DOUBLE BAG STOP AT THE BOTTOM BY POSITIONING THE SLOTS IN THE SIDE FLANGES OF THE BAG STOP ONTO THE THREADED STUDS IN THE MIDDLE OF THE LOWER SUPPORT BRACKET, AS SHOWN IN DETAIL 'A'. SECURE WITH #13094 ELASTIC STOP NUT (1/4"–20), AS SHOWN IN DETAIL 'B'.

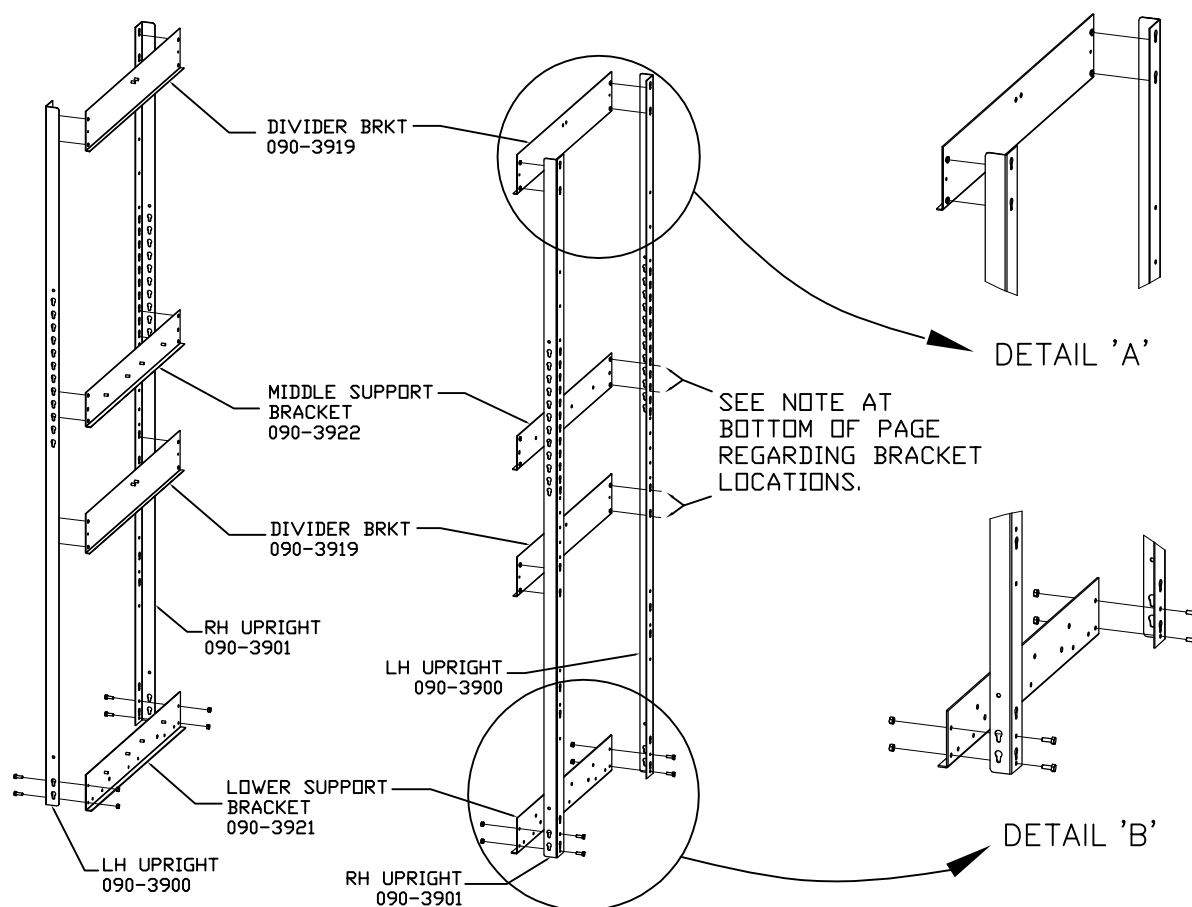
REPEAT THE ASSEMBLY PROCEDURE FOR THE TWO DOUBLE BAG STOPS AT THE TOP OF THE SINGLE-TIER UNIT, USING THE PAIRS OF THREADED STUDS AT THE FRONT AND BACK OF THE TOP BRACKETS.

TO COMPLETE ASSEMBLY OF DOUBLE-SIDED, ONE-TIER UNIT:

SEE SECTION 'B' – DIVIDERS, DIVIDER BRACKETS & DIVIDER CHANNELS – ON PAGE 10, AND FOLLOW INSTRUCTIONS FOR DOUBLE-SIDED, ONE-TIER UNITS TO ATTACH THE DIVIDER CHANNEL.

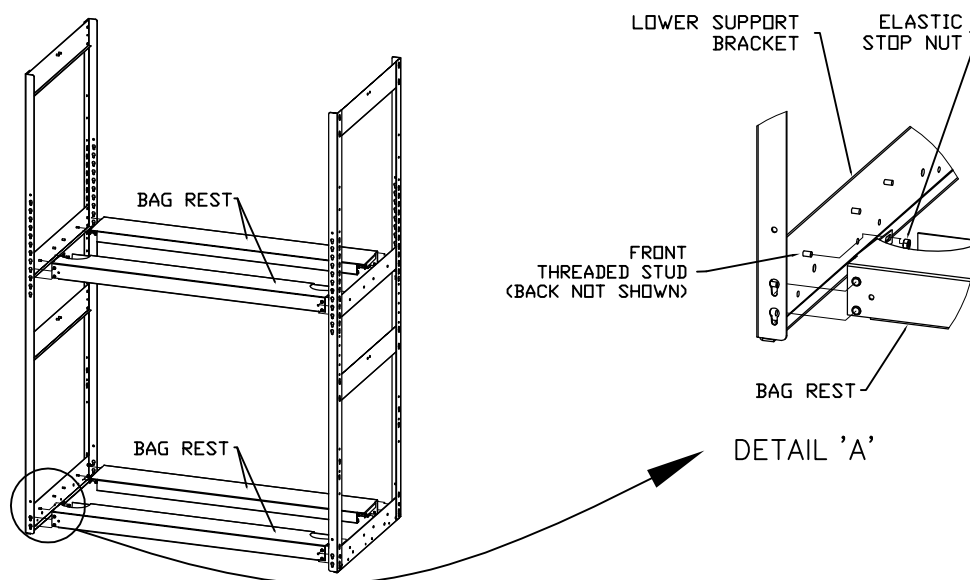
3. DOUBLE-SIDED, TWO-TIER UNIT

a. BUILD END FRAMES

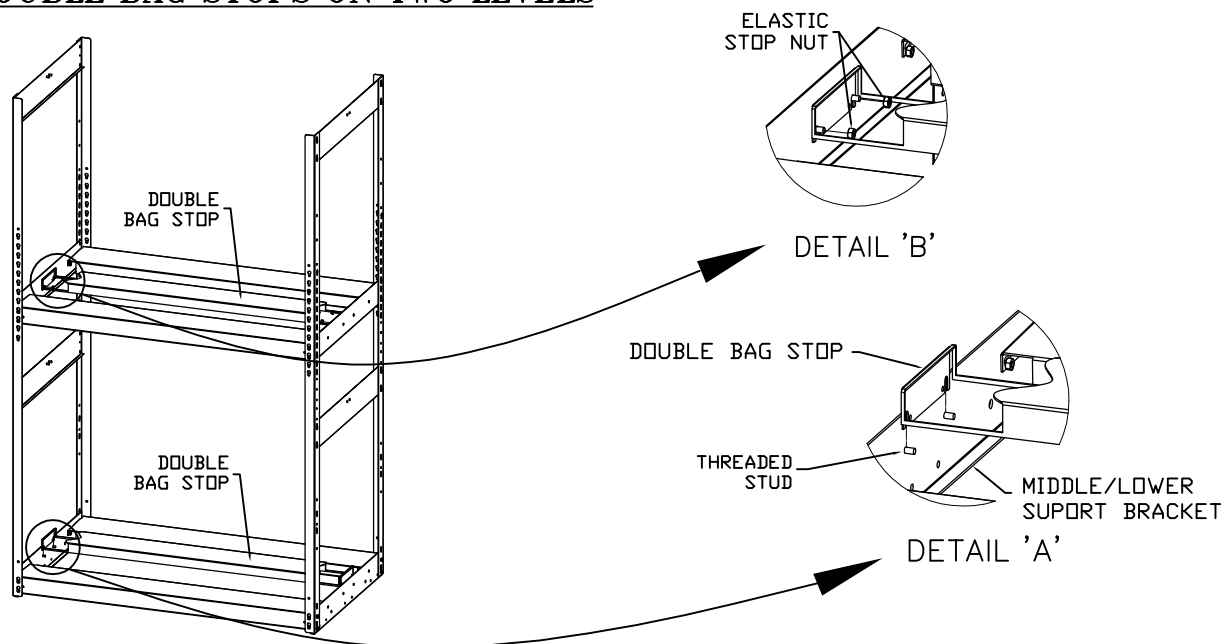


ATTACH DIVIDER BRACKETS AND MIDDLE AND LOWER SUPPORT BRACKETS TO SIDES OF UPRIGHTS BY INSERTING THE RIVETS INTO THE KEY HOLES IN THE UPRIGHT AND PUSHING DOWN ON THE BRACKET TO SEAT, AS SHOWN IN DETAIL 'A'. USE (4) #031-1469 HEX HEAD SCREWS (1/4"-20 x 3/4") AND (4) #13094 ELASTIC STOP NUTS (1/4"-20) TO SECURE THE BOTTOM BRACKETS, AS SHOWN IN DETAIL 'B'.

NOTE: BRACKET LOCATIONS VARY AS NEEDED ACCORDING TO TYPE OF GOLF BAG BEING STORED (MEN'S/VALET, LADIES', JUNIOR'S). SEE APPENDIX 'A' ON PAGE 24 FOR SUGGESTED BRACKET HEIGHTS FOR EACH BAG SIZE.

b. ASSEMBLE BAG RESTS ON TWO LEVELS

INSTALL TWO BAG RESTS AT EACH LEVEL BY INSERTING THE FRONT FLANGE RIVETS ON THE BAG RESTS INTO THE KEY HOLES IN THE FRONT AND BACK OF THE UPRIGHTS AND PUSHING DOWN ON THE BAG REST TO SEAT, AS SHOWN IN DETAIL 'A'. MANEUVER THE FRONT THREADED STUD IN EACH LOWER SUPPORT BRACKET INTO THE SLOTS IN THE SIDE FLANGES OF THE BAG REST AND ATTACH WITH #13094 ELASTIC STOP NUT (1/4"–20), ALSO SHOWN IN DETAIL 'A'.

c. ATTACH DOUBLE BAG STOPS ON TWO LEVELS

INSTALL THE DOUBLE BAG STOPS ON EACH LEVEL BY POSITIONING THE SLOTS IN THE SIDE FLANGES OF THE BAG STOP ONTO THE MIDDLE PAIR OF THREADED STUDS IN THE MIDDLE & LOWER SUPPORT BRACKETS, AS SHOWN IN DETAIL 'A'. SECURE WITH #13094 ELASTIC STOP NUTS (1/4"–20), AS SHOWN IN DETAIL 'B'

TO COMPLETE ASSEMBLY OF DOUBLE-SIDED, TWO-TIER UNIT:

SEE SECTION 'B' – DIVIDERS, DIVIDER BRACKETS & DIVIDER CHANNELS – ON PAGE 10, AND FOLLOW INSTRUCTIONS FOR DOUBLE-SIDED, TWO-TIER UNITS TO ATTACH THE DIVIDER CHANNELS.

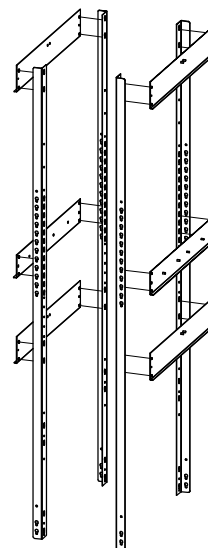
D CLUBSTOR MOBILE AND TANDEM MOBILE UNITS

1. TANDEM UNITS

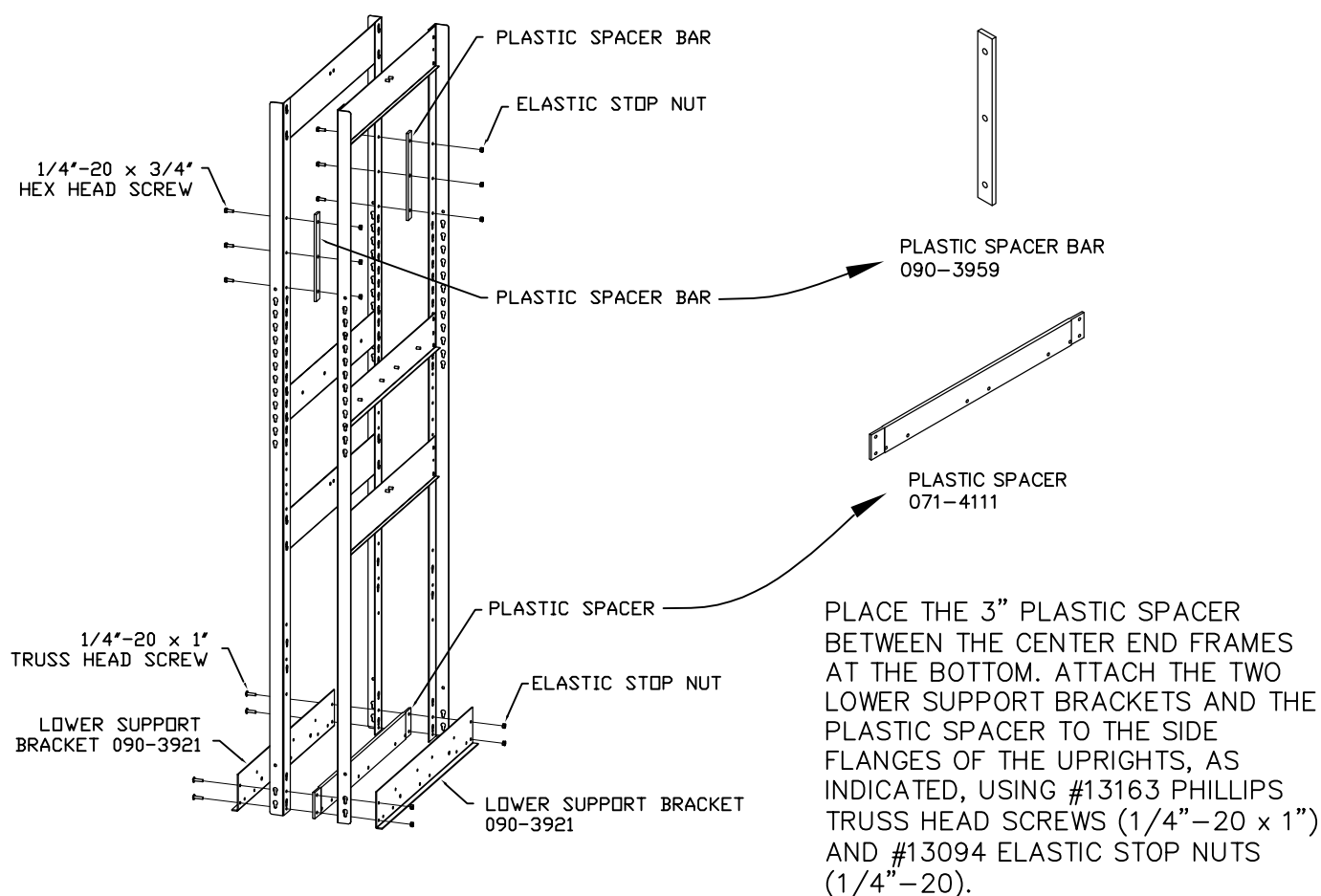
a. ASSEMBLE CENTER END FRAMES

WITH THE EXCEPTION OF THE LOWER SUPPORT BRACKETS, INSTALL THE BRACKETS AS DESCRIBED ON PAGE 15 FOR ONE-TIER UNITS AND PAGE 17 FOR TWO-TIER UNITS. SEE NOTES REGARDING BRACKET LOCATIONS BASED ON BAG SIZES, AND REFER TO APPENDIX 'A' ON PAGE 24.

NOTE: TWO-TIER UNIT SHOWN; ASSEMBLY PROCEDURE IS THE SAME FOR ONE-TIER UNITS.



b. JOIN CENTER END FRAMES

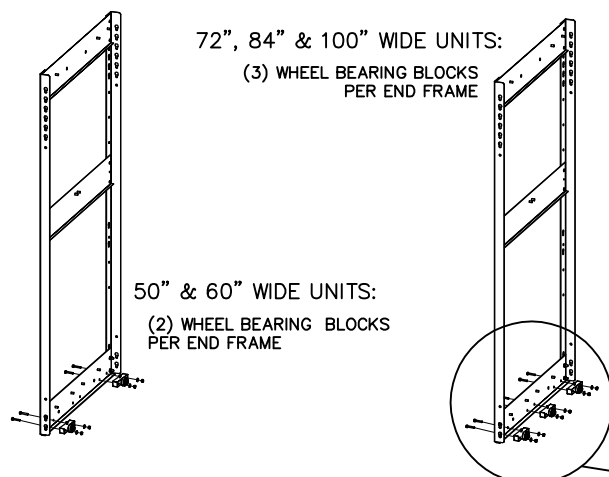


JOIN THE CENTER END FRAMES TOGETHER AT THE TOP THREE-HOLE PATTERN ON THE SIDE FLANGES OF THE UPRIGHTS, AS INDICATED, USING #090-3959 PLASTIC SPACER BARS (BETWEEN THE UPRIGHTS), #031-1469 HEX HEAD SCREWS (1/4"-20 x 3/4") AND #13094 ELASTIC STOP NUTS (1/4"-20).

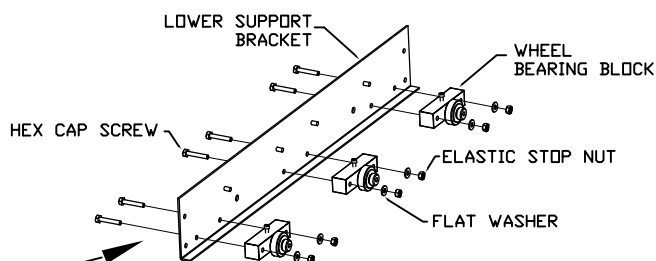
IF UNIT IS MOBILE, PROCEED TO NEXT PAGE. IF NOT, CONTINUE WITH UNIT ASSEMBLY ON PAGE 16 FOR ONE-TIER UNITS, OR PAGE 18 FOR TWO-TIER UNITS.

2. MOBILE UNITS

a. ATTACH WHEEL BEARING BLOCKS TO MOBILE END FRAMES



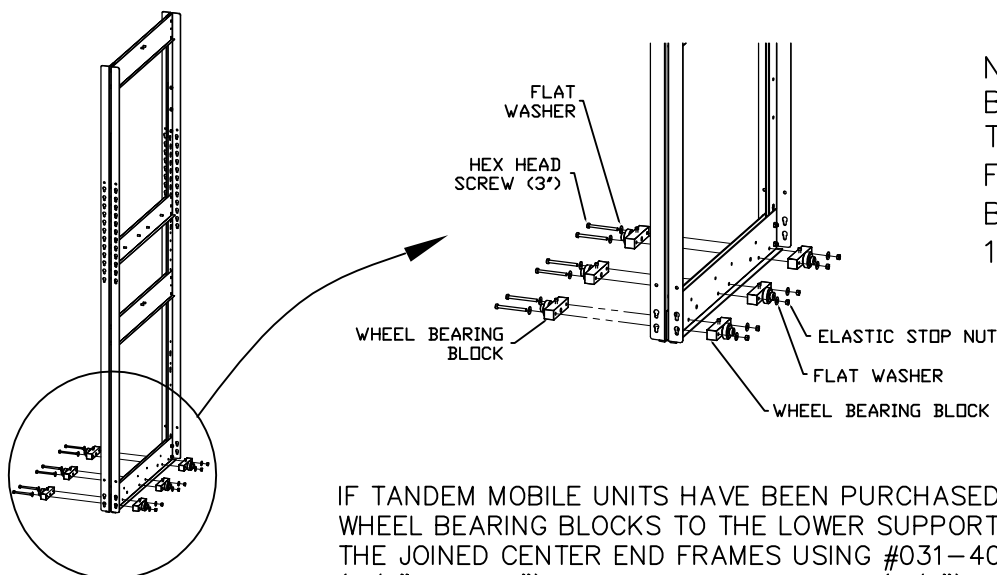
NOTE: ONE-TIER END FRAMES SHOWN HERE; INSTALLATION OF WHEEL BEARING BLOCKS IS IDENTICAL FOR TWO-TIER END FRAMES. FOR TANDEM MOBILE UNITS, SEE SECTION '2b' BELOW.



IF CLUBSTORE MOBILE UNITS HAVE BEEN PURCHASED, ATTACH #065-3958 WHEEL BEARING BLOCKS TO THE #090-3921 LOWER SUPPORT BRACKET ON EACH END FRAME AS INDICATED, USING (2) #031-4025 HEX CAP SCREWS (1/4"-20 x 1-1/2"), (2) #13132 FLAT WASHERS (1/4") AND (2) #13094 ELASTIC STOP NUTS (1/4"-20) PER BEARING BLOCK.

NOTE: INSTALL (2) WHEEL BEARING BLOCKS PER LOWER SUPPORT BRACKET FOR 50"W AND 60"W UNITS, AND (3) BEARING BLOCKS PER BRACKET FOR 72"W, 84"W AND 100"W UNITS. WHEEL BEARING BLOCKS ARE INSTALLED ON THE "INSIDE" OF EACH CLUBSTOR UNIT.

b. ATTACH WHEEL BEARING BLOCKS TO TANDEM CENTER END FRAMES

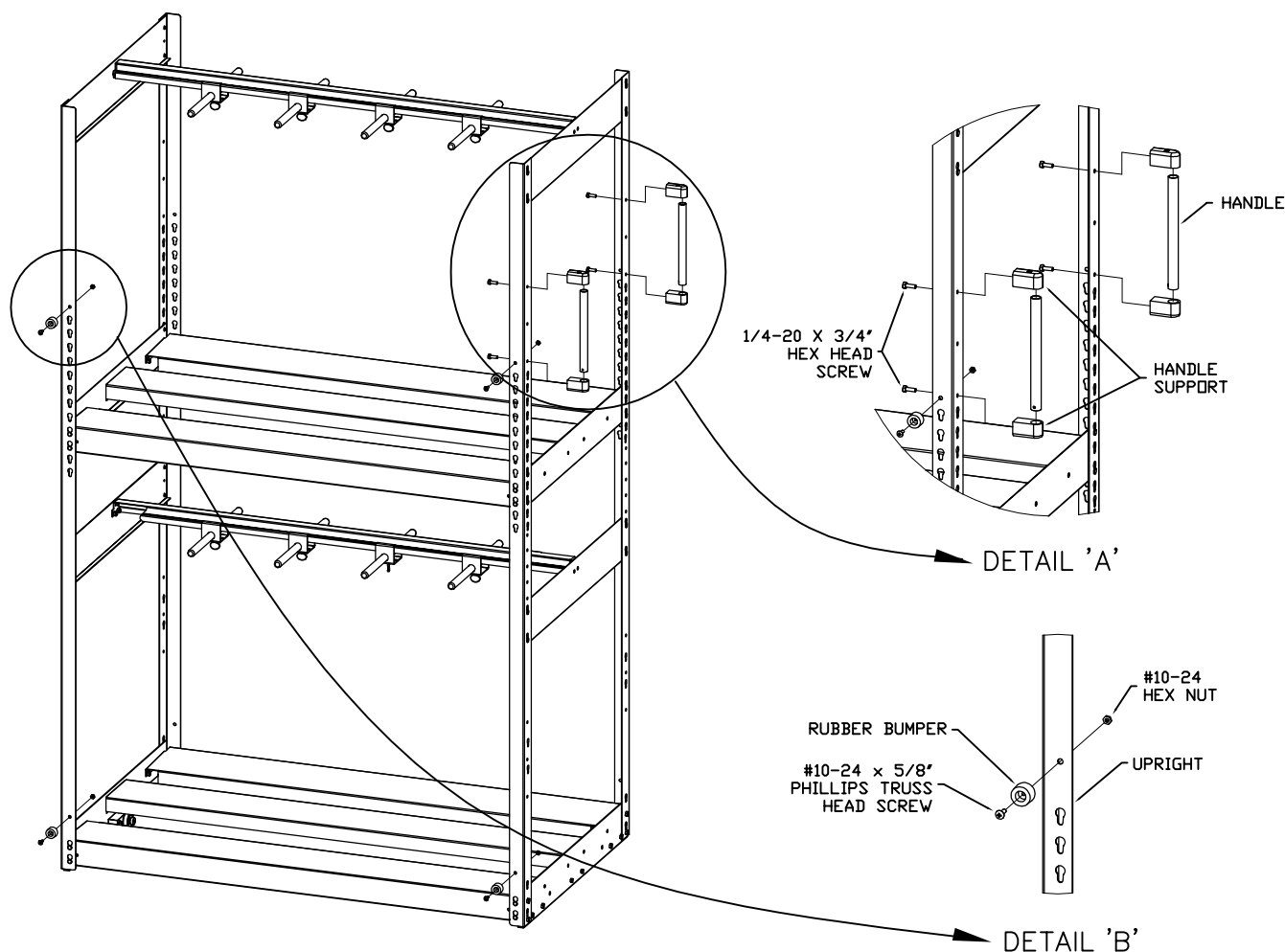


NOTE: INSTALL (2) WHEEL BEARING BLOCKS PER TANDEM CENTER END FRAME FOR 50" & 60" UNITS, (3) BLOCKS FOR 72", 84" & 100" UNITS (SHOWN HERE).

IF TANDEM MOBILE UNITS HAVE BEEN PURCHASED, ASSEMBLE THE #065-3958 WHEEL BEARING BLOCKS TO THE LOWER SUPPORT BRACKETS ON BOTH SIDES OF THE JOINED CENTER END FRAMES USING #031-4027 HEX CAP SCREWS (1/4"-20 x 3"), #13132 FLAT WASHERS (1/4") AND #13094 ELASTIC STOP NUTS (1/4"-20).

NOTE: AFTER THE REQUIRED NUMBER OF BEARING BLOCKS ARE ATTACHED, PROCEED WITH THE CLUBSTOR UNIT ASSEMBLY ON PAGE 16 FOR ONE-TIER UNITS, OR PAGE 18 FOR TWO-TIER UNITS. ONCE THE UNITS ARE FULLY ASSEMBLED, RETURN TO SECTION 'D2c' ON PAGE 21 TO COMPLETE MOBILE UNIT ASSEMBLY.

c. ATTACH BUMPERS AND HANDLES ON MOBILE UNITS

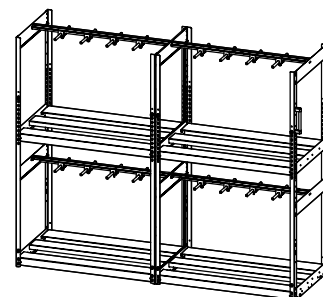
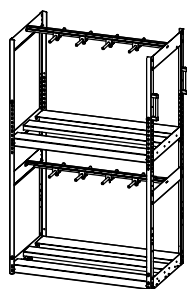


REMOVE AND DISCARD ANY SCREWS THAT ARE PRE-ASSEMBLED IN THE #071-4037 HANDLE SUPPORTS. ATTACH THE LOWER HANDLE SUPPORTS TO THE SIDES OF THE UPRIGHTS (WITH THE HOLE FACING UP) AT THE LOWER HOLE OF THE THREE-HOLE PATTERN AT THE TOP OF EACH UPRIGHT, USING #031-1469 HEX HEAD SCREWS (1/4"-20 x 3/4"). INSERT THE #092-4256 HANDLES INTO THE LOWER HANDLE SUPPORTS. SLIDE THE UPPER HANDLE SUPPORTS ONTO THE HANDLES, AND ATTACH THE UPPER SUPPORTS TO THE UPRIGHTS WITH #031-1469 HEX HEAD SCREWS (1/4"-20 x 3/4"), AS SHOWN IN DETAIL 'A'.

ATTACH THE #021-4530 RUBBER BUMPERS TO THE FRONTS OF THE UPRIGHTS AT THE HOLES INDICATED (2 BUMPERS PER FRONT UPRIGHT), USING #030-3088 PHILLIPS TRUSS HEAD SCREWS (#10-24 x 5/8") AND #13033 HEX NUTS (#10-24), AS SHOWN IN DETAIL 'B'

NOTE: ON MOBILE CLUBSTOR UNITS, RUBBER BUMPERS ARE ONLY INSTALLED ON ONE SIDE OF THE UNIT, AND THE HANDLES ARE ONLY ATTACHED ON ONE END.

FOR TANDEM UNITS, EACH UNIT HAS A SET OF (4) RUBBER BUMPERS ON ONE SIDE, BUT HANDLES ARE STILL ONLY INSTALLED ON ONE END.

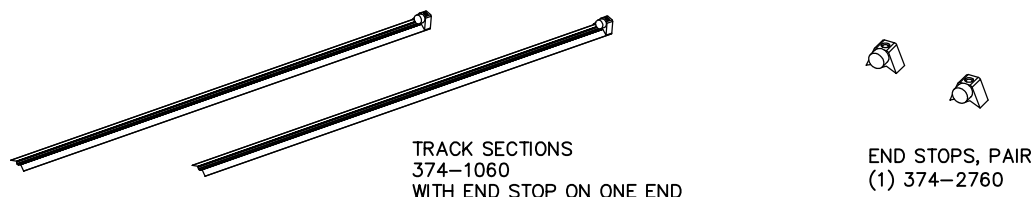


d. ASSEMBLE TRACKS AND END STOPS

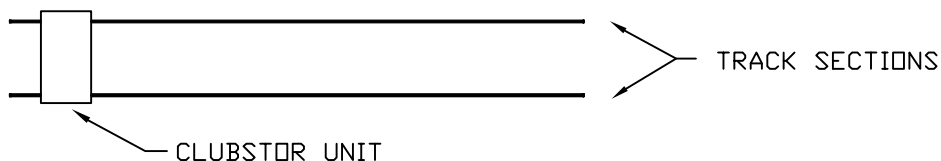
ONCE MOBILE OR TANDEM MOBILE UNIT IS FULLY ASSEMBLED WITH WHEEL BEARING BLOCKS, HANDLES AND BUMPERS, PROCEED WITH ASSEMBLING MOBILE TRACKS AND END STOPS.

i. SINGLE-WIDTH UNITS (NOT TANDEM)

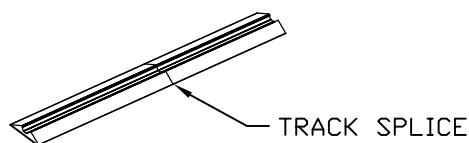
FOR SINGLE-WIDTH (NOT TANDEM) MOBILE CLUBSTOR UNITS, PLACE TWO TRACKS ON FLOOR AT DESIRED LOCATIONS FOR START OF TRAVEL.



PLACE MOBILE CLUBSTOR UNIT ONTO TRACKS, ADJUSTING DISTANCE BETWEEN TRACKS AS NECESSARY TO ALLOW BOTH SETS OF WHEELS TO REST IN THE "V" GROOVE OF EACH TRACK. REMOVE THE BOLT IN TWO END STOPS, AND PLACE THEM ON THE TRACKS AT THE SAME END. DRILL PILOT HOLES THROUGH THE END STOPS, TRACKS AND THE FLOOR, THEN ATTACH END STOPS AND TRACKS TO FLOOR USING THE ANCHOR BOLT PROVIDED WITH THE END STOP. DO NOT COMPLETELY TIGHTEN.



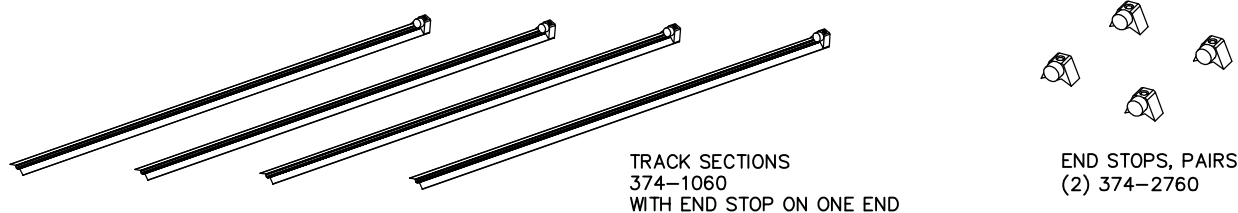
TRACKS ARE SPliced TOGETHER TO ACHIEVE THE DESIRED LENGTH OF TRAVEL. CONTINUE TRACK ASSEMBLY BY PLACING PAIRS OF EQUAL-LENGTH SECTIONS OF TRACK NEXT TO THE EXISTING TRACKS. WHERE THE TRACK SECTIONS MEET, IT IS NECESSARY TO REMOVE THE EXISTING METAL SPACERS FROM EACH TRACK, AND REPLACE THEM WITH THE LONGER SPlicERS PROVIDED. USE A SCREWDRIVER INSERTED INTO THE HOLE IN THE SPACER TO SLIDE IT OUT OF THE TRACK. INSERT THE SPlicERS AND SLIDE THE TRACK SECTIONS TOGETHER UNTIL THEY MEET.



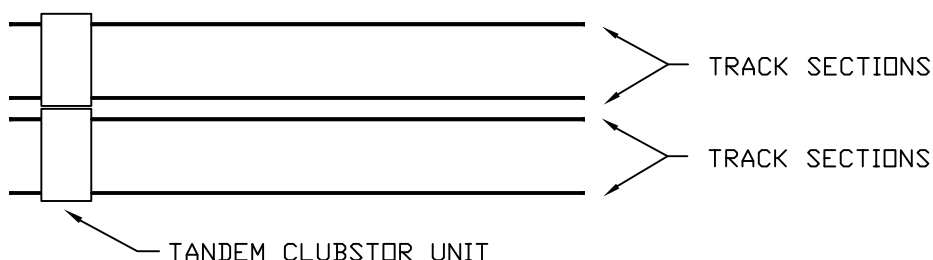
ONCE THE TWO TRACK SECTIONS ARE ASSEMBLED TO LENGTH, RUN THE CLUBSTOR UNIT BACK AND FORTH ALONG THE TRACKS TO MAKE THE TRACKS PARALLEL AND ENSURE SMOOTH ROLLING. AT THE OPPOSITE END OF THE TRACKS, ATTACH THE SECOND SET OF END STOPS TO THE TRACKS AND FLOOR, USING THE SAME METHOD DESCRIBED ABOVE. TIGHTEN ALL END STOP BOLTS SECURELY.

ii. TANDEM (DOUBLE-WIDTH) UNITS

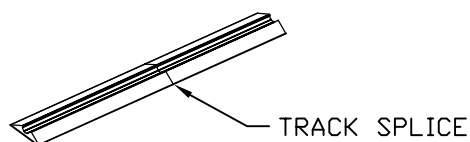
FOR TANDEM MOBILE CLUBSTOR UNITS, PLACE FOUR TRACKS ON FLOOR AT DESIRED LOCATIONS FOR START OF TRAVEL.



PLACE TANDEM MOBILE CLUBSTOR UNIT ONTO TRACKS, ADJUSTING DISTANCE BETWEEN TRACKS AS NECESSARY TO ALLOW ALL FOUR SETS OF WHEELS TO REST IN THE "V" GROOVE OF EACH TRACK. REMOVE THE BOLT IN FOUR END STOPS, AND PLACE THEM ON THE TRACKS, ALL AT THE SAME END. DRILL PILOT HOLES THROUGH THE END STOPS, TRACKS AND THE FLOOR, THEN ATTACH END STOPS AND TRACKS TO FLOOR USING THE ANCHOR BOLT PROVIDED WITH THE END STOP. DO NOT COMPLETELY TIGHTEN.



TRACKS ARE SPLICED TOGETHER TO ACHIEVE THE DESIRED LENGTH OF TRAVEL. CONTINUE TRACK ASSEMBLY BY PLACING TWO PAIRS OF EQUAL-LENGTH SECTIONS OF TRACK NEXT TO THE EXISTING TRACKS. WHERE THE TRACK SECTIONS MEET, IT IS NECESSARY TO REMOVE THE EXISTING METAL SPACERS FROM EACH TRACK, AND REPLACE THEM WITH THE LONGER SPLICERS PROVIDED. USE A SCREWDRIVER INSERTED INTO THE HOLE IN THE SPACER TO SLIDE IT OUT OF THE TRACK. INSERT THE SPLICERS AND SLIDE THE TRACK SECTIONS TOGETHER UNTIL THEY MEET.



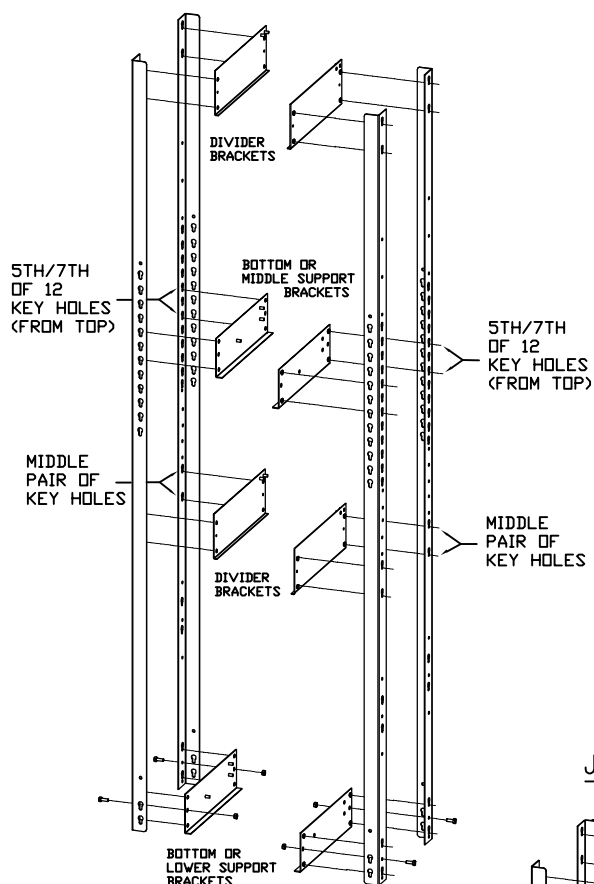
ONCE THE FOUR TRACK SECTIONS ARE ASSEMBLED TO LENGTH, RUN THE TANDEM CLUBSTOR UNIT BACK AND FORTH ALONG THE TRACKS TO MAKE THE TRACKS PARALLEL AND ENSURE SMOOTH ROLLING. AT THE OPPOSITE END OF THE TRACKS, ATTACH THE SECOND SET OF FOUR END STOPS TO THE TRACKS AND FLOOR, USING THE SAME METHOD DESCRIBED ABOVE. TIGHTEN ALL END STOP BOLTS SECURELY.

APPENDIX A

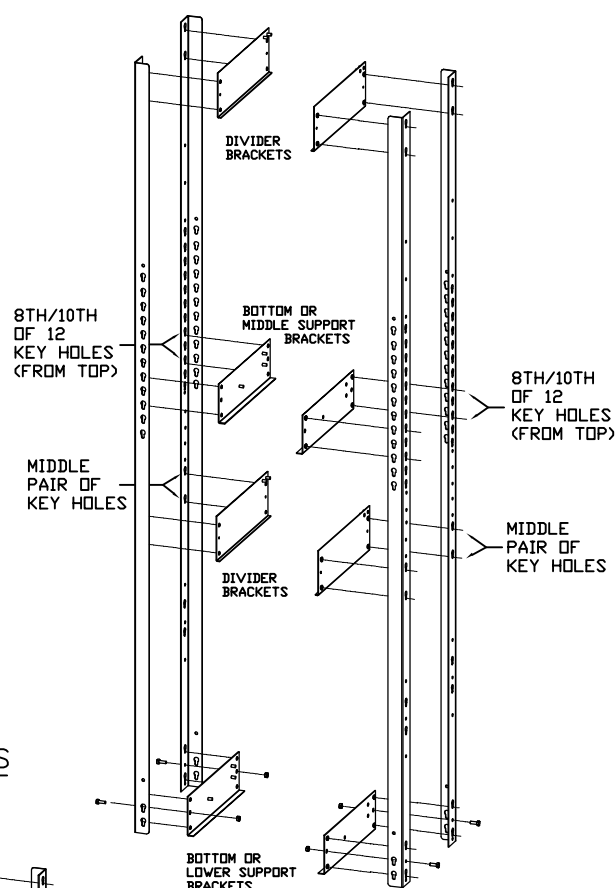
SUGGESTED BRACKET HEIGHTS FOR TWO-TIER UNITS

(ASSUMES SAME SIZE BAGS WILL BE STORED ON BOTH TIERS; ADJUST ACCORDINGLY IF THIS IS NOT THE CASE.)

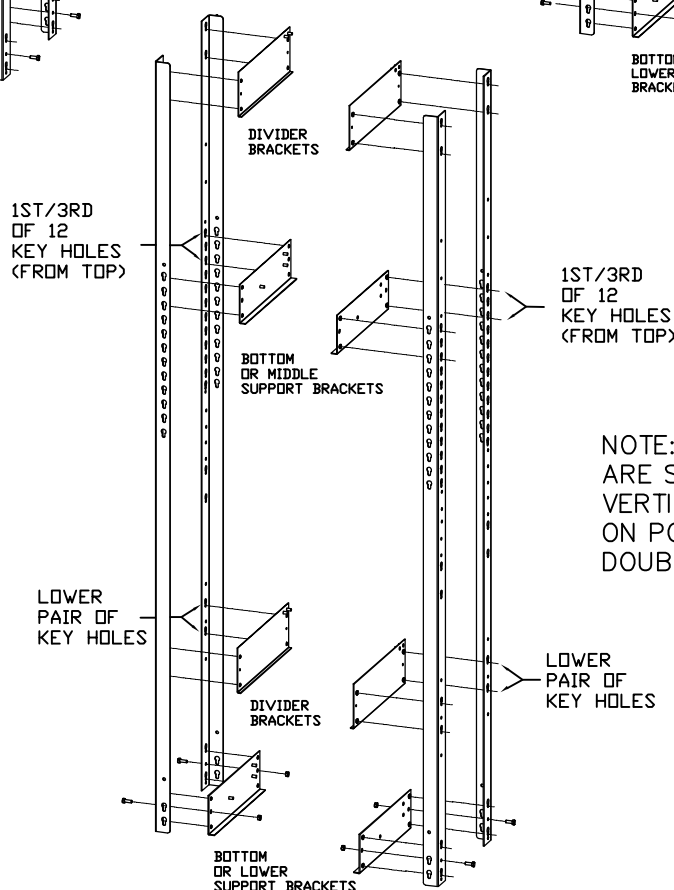
MEN'S, PLATINUM, VALET BAGS



LADIES' BAGS



JUNIOR, TOT BAGS



NOTE: SINGLE-SIDED END FRAMES ARE SHOWN ON THESE SKETCHES; VERTICAL LOCATION OF BRACKETS ON POSTS IS THE SAME FOR DOUBLE-SIDED END FRAMES.